Thank you for buying this energy efficient water heater. We appreciate your confidence in our products.

WARNING: If the information in these instructions is not followed exactly, a fire or explosion may result causing property damage, personal injury or death.

— Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

— WHAT TO DO IF YOU SMELL GAS:
  • Do not try to light any appliance.
  • Do not touch any electrical switch; do not use any phone in your building.
  • Immediately call your gas supplier from a neighbor’s phone. Follow the gas supplier’s instructions.
  • If you cannot reach your gas supplier, call the fire department.

— Installation and service must be performed by a qualified installer, service agency or the gas supplier.

WARNING

Read and understand this instruction manual and the safety messages herein before installing, operating or servicing this water heater.

Failure to follow these instructions and safety messages could result in death or serious injury.

This manual must remain with the water heater.
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SAFE INSTALLATION, USE AND SERVICE

The proper installation, use, and servicing of this water heater is extremely important to your safety and the safety of others. Many safety-related messages and instructions have been provided in this manual and on your own water heater to warn you and others of a potential injury hazard. Read and obey all safety messages and instructions throughout this manual. It is very important that the meaning of each safety message is understood by you and others who install, use, or service this water heater.

This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

| DANGER | DANGER indicates an imminently hazardous situation which, if not avoided, will result in injury or death. |
| WARNING | WARNING indicates a potentially hazardous situation which, if not avoided, could result in injury or death. |
| CAUTION | CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. |
| CAUTION | CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, could result in property damage. |

All safety messages will generally tell you about the type of hazard, what can happen if you do not follow the safety message, and how to avoid the risk of injury.

APPROVALS

GAS-FIRED
UL LISTED
AHRI CERTIFIED
CLASSIFIED WATER QUALITY ANSI/NSF-5
ASME HLW
CSA® LOW LEAD CONTENT

NOTE: ASME construction is optional on the water heaters covered in this manual.
GENERAL SAFETY INFORMATION

PRECAUTIONS

DO NOT USE THIS APPLIANCE IF ANY PART HAS BEEN EXPOSED TO FLOODING OR WATER DAMAGE. Immediately call a qualified service agency to inspect the appliance and to make a determination on what steps should be taken next.

If the unit is exposed to the following, do not operate heater until all corrective steps have been made by a qualified service agency.
1. External fire.
2. Damage.
3. Firing without water.

GROUNDING INSTRUCTIONS

This water heater must be grounded in accordance with the National Electrical Code and/or local codes. These codes must be followed in all cases. Failure to ground this water heater properly may also cause erratic control system operation.

This water heater must be connected to a grounded metal, permanent wiring system; or an equipment grounding conductor must be run with the circuit conductors and connected to the equipment grounding terminal or lead on the water heater.

HYDROGEN GAS FLAMMABLE

WARNING

Explosion Hazard
• Flammable hydrogen gases may be present.
• Keep all ignition sources away from faucet when turning on hot water.

Verify the power to the water heater is turned off before performing any service procedures. The Enable /Disable switch on front panel disables the 24 volt gas valve. Electrical supply must be turned off at circuit breaker serving water heater.

WARNING

Read and understand this instruction manual and the safety messages herein before installing, operating or servicing this water heater.

Failure to follow these instructions and safety messages could result in death or serious injury.

This manual must remain with the water heater.

WARNING

Explosion Hazard
• Overheated water can cause water tank explosion.
• Properly sized temperature and pressure relief valve must be installed in the opening provided.

DANGER

Water temperature over 125°F (52°C) can cause severe burns instantly resulting in severe injury or death.

Children, the elderly and the physically or mentally disabled are at highest risk for scald injury.

Feel water before bathing or showering.

Temperature limiting devices such as mixing valves must be installed when required by codes and to ensure safe temperatures at fixtures.

CAUTION

Improper installation, use and service may result in property damage.

• Do not operate water heater if exposed to flooding or water damage.
• Inspect anode rods regularly, replace if damaged.
• Install in location with drainage.
• Fill tank with water before operation.
• Properly sized thermal expansion tanks are required on all closed water systems.

Refer to this manual for installation and service.
GENERAL SAFETY INFORMATION

**WARNING**

**Fire or Explosion Hazard**

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- Avoid all ignition sources if you smell gas.
- Do not expose water heater controls to excessive gas pressure.
- Use only the gas shown on the water heater rating label.
- Maintain required clearances to combustibles.
- Keep ignition sources away from faucets after extended periods of non-use.

Read instruction manual before installing, using or servicing water heater.

---

**WARNING**

**Breathing Hazard - Carbon Monoxide Gas**

- Do not obstruct water heater air intake with insulating blanket.
- Gas and carbon monoxide detectors are available.
- Install water heater in accordance with the instruction manual.

Breathing carbon monoxide can cause brain damage or death. Always read and understand instruction manual.

---

**CAUTION**

**Property Damage Hazard**

- All water heaters eventually leak.
- Do not install without adequate drainage.

---

**WARNING**

**Electrical Shock Hazard**

- Turn off power at the branch circuit breaker serving the water heater before performing any service.
- Label all wires prior to disconnecting when performing service. Wiring errors can cause improper and dangerous operation.
- Verify proper operation after servicing.
- Failure to follow these instructions can result in personal injury or death.

---

**WARNING**

**Fire Hazard**

For continued protection against risk of fire:

- Do not install water heater on carpeted floor.
- Do not operate water heater if exposed to flooding or water damage.

---

**WARNING**

**Fire and Explosion Hazard**

- Use joint compound or Teflon tape compatible with propane gas.
- Leak test gas connections before placing the water heater in operation.
- Disconnect gas piping at main gas shutoff valve before leak testing heater.
- Install sediment trap in accordance with NFPA 54 or CAN/CSA 149.1.

---

**WARNING**

**Fire and Explosion Hazard**

- Do not use water heater with any gas other than the gas shown on the rating label.
- Excessive gas pressure to gas valve can cause serious injury or death.
- Turn off gas lines during installation.
- Contact a qualified installer or service agency for installation and service.

---

**WARNING**

Jumping out control circuits or components can result in property damage, personal injury or death.

- Service should only be performed by a qualified service technician using proper test equipment.
- Altering the water heater controls and/or wiring in any way could result in permanent damage to the controls or water heater and is not covered under the limited warranty.

Any bypass or alteration of the water heater controls and/or wiring will result in voiding the appliance warranty.
INTRODUCTION

Thank You for purchasing this water heater. Properly installed and maintained, it should give you years of trouble free service.

ABBREVIATIONS USED

Abbreviations found in this Instruction Manual include :

• ANSI - American National Standards Institute
• ASME - American Society of Mechanical Engineers
• AHRI - Air Conditioning, Heating and Refrigeration Institute
• NEC - National Electrical Code
• NFPA - National Fire Protection Association
• UL - Underwriters Laboratory
• CSA - Canadian Standards Association

QUALIFIED INSTALLER OR SERVICE AGENCY

Installation and service of this water heater requires ability equivalent to that of a Qualified Agency (as defined by ANSI below) in the field involved. Installation skills such as plumbing, air supply, venting, gas supply and electrical supply are required in addition to electrical testing skills when performing service.

ANSI Z223.1 2006 Sec. 3.3.83: “Qualified Agency” - “Any individual, firm, corporation or company that either in person or through a representative is engaged in and is responsible for (a) the installation, testing or replacement of gas piping or (b) the connection, installation, testing, repair or servicing of appliances and equipment; that is experienced in such work; that is familiar with all precautions required; and that has complied with all the requirements of the authority having jurisdiction.”

If you are not qualified (as defined by ANSI above) and licensed or certified as required by the authority having jurisdiction to perform a given task do not attempt to perform any of the procedures described in this manual. If you do not understand the instructions given in this manual do not attempt to perform any procedures outlined in this manual.

ICOMM

This water heater comes equipped with the iCOMM™ remote monitoring system. It allows users to monitor critical operations and diagnose issues remotely using the manufacturer’s water heater app (available for iOS and Android). The iCOMM™ system can automatically notify selected personnel via email and or cellular phone text messages if operational problems or user defined Alert conditions should occur. The system is expandable to meet the needs of multiple heaters and groups of heaters.

ICC

This water heater is connectable to BACnet or Modbus compliant Supervisory controls via the ICC BMS Gateway. This allows connection of the water heater to local Building Management Systems using Serial RS-485 (MS/TP) or IP connections.

To order or to find out more about iCOMM™ or ICC devices, logon to the manufacturer’s website or call 888-928-3702 (888-WATER02) for more information.

PREPARING FOR THE INSTALLATION

1. Read the entire manual before attempting to install or operate the water heater. Pay close attention to the General Safety Information on pages 4 and 5. If you don’t follow the safety rules, the water heater may not operate safely. It could cause property damage, injury and/or death.

This manual contains instructions for the installation, operation, and maintenance of the water heater. It also contains warnings throughout the manual that you must read and be aware of. All warnings and all instructions are essential to the proper operation of the water heater and your safety.

Detailed installation diagrams are also found in this manual. These diagrams will serve to provide the installer with a reference. It is essential that all venting, water piping, gas piping and wiring be installed as shown.

Particular attention should be given to the installation of thermometers at the locations indicated in the piping diagrams as these are necessary for checking the operation of the water heater.

The principal components of the water heater are identified in Features And Components on page 7 in this manual. Use this reference to locate and identify various components on the water heater.

See the Installation Checklist and Troubleshooting page 56. By using this checklist the user may be able to make minor operational adjustments and avoid unnecessary service calls. However, service and diagnostic procedures should only be performed by a Qualified Service Agency.

NOTE: Costs to correct installation errors are not covered under the limited warranty.

2. Be sure to turn off power when working on or near the electrical system of the water heater. Never touch electrical components with wet hands or when standing in water.

3. The installation must conform to all instructions contained in this manual and the local code authority having jurisdiction. These shall be carefully followed in all cases. Authorities having jurisdiction should be consulted before installation begins if there are any questions regarding compliance with local, state or national codes.

In the absence of local codes, the installation must comply with the current editions of the National Fuel Gas Code, ANSI Z223.1/NFPA 54 and the National Electrical Code, NFPA 70 or CAN/CSA-B149.1, the Natural Gas and Propane Installation Code and CSA C22.1, the Canadian Electrical Code. All documents are available from the Canadian Standards Association, 8501 East Pleasant Valley Road, Cleveland, OH 44131. NFPA documents are also available from the National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02269.

4. If after reading this manual you have any questions or do not understand any portion of the instructions, call the toll free number on the back cover of this manual for technical assistance. In order to expedite your request, please have the full Model, Serial and Series number of the water heater you are working with available for the technician. This information is located on the water heater’s rating label.

5. Carefully plan the placement of the water heater. Examine the location to ensure that it complies with the requirements in Rough In Dimensions on page 10 and Locating the Water Heater on page 11.

6. For installation in California this water heater must be braced or anchored to avoid falling or moving during an earthquake. See instructions for correct installation procedures. Instructions may be obtained from California Office of the State Architect, 1102 Q Street, Suite 5100, Sacramento, CA 95811.

7. Massachusetts Code requires this water heater to be installed in accordance with Massachusetts 248-CMR 2.00: State Plumbing Code and 248-CMR 5. See Commonwealth of Massachusetts on page 20.
BASIC OPERATION

The water heaters covered in this manual have a helical coil shaped heat exchanger that is submerged in the storage tank. The water heater’s Main Burner is a radial design burner, it is mounted on the top and fires downward through the heat exchanger. This is a forced draft burner; hot burning gases are forced through the heat exchanger under pressure and exit through the exhaust/vent connection located at the bottom of the water heater. See Figure 1 and Figure 2.

FEATURES AND COMPONENTS

MODULATION

The water heaters covered by this manual are capable of modulating their firing rate. The CCB monitors the water temperature in the tank and regulates the firing rate to achieve the target temperature setpoint. The firing rate is dictated by the hot water draw, proximity to the tank temperature setpoint, and various other temperature limitations.

BLOWER/BURNER ASSEMBLY DETAIL

Spark Electrode

The control system energizes the spark ignition control with 120 VAC during the ignition period. The spark ignition control then sends a high-voltage electrical current to the spark igniter which in turn ignites the main burner air/gas mixture.

Flame Sensor

The control system also monitors the flame sensor to confirm a flame is present at the Main Burner. If a flame is not verified during the ignition trial period (3-5 seconds) the control system will immediately de-energize the 24 VAC Gas Valve. See the Sequence of Operation Flow Chart on page 57.
**COMPONENTS (All Models)**

**IMPORTANT.** The Enable/Disable switch listed in this manual is NOT an "on/off" switch and does not disconnect 120 volt power to the CCB and other heater components.

1. **Water Heater's Enable/Disable Switch.** When in the "Disabled" position the switch removes electrical power from the gas valve so that water heating is disabled. The display, CCB, and other electrical components will still be energized and the display will read “Water Heating Disabled”.

2. **Powered anode rods.** The water heater's covered in this manual are equipped with two powered (non sacrificial) anode rods. Protective current is fed by the control system to the titanium electrodes at the end of each anode rod. This current flows through the water to the conductive surfaces inside the storage tank which diminishes the corrosive effect of water when it comes in contact with steel.

3. **Central Control Board (CCB) enclosure.** This enclosure houses the control system’s main circuit board, power supply board, power transformer, and configuration key. The CCB regulates water temperature and controls all water heater functions, see Control System Operation on page 44.

4. **120 VAC junction box.** Incoming power supply, ground connections, and other field installed electrical connections are made here. See Power Supply on page 13 and Power Supply Connections on page 40.

5. **Intake air connection - 4 inch PVC.**

6. **Blocked Intake Air switch.** Normally closed contacts that open on fall in pressure. This switch is used to insure intake (combustion) air to the water heater is not restricted. The control system monitors this switch and will disable heating operation if its contacts are open during a heating cycle.

7. **Water heater's 24 VAC Gas Valve.**

8. **Supply gas line connection.** See the requirements for the Supply Gas Line on page 10.

9. **Low Gas Pressure switch.** Normally open contacts that close on a rise in pressure. This switch is used to insures supply gas pressure is above minimum requirements. The control system monitors this switch and will disable heating operation if its contacts are open during a heating cycle. See Table 4 and the Gas Pressure Requirements on page 10.

10. **Vent connection (exhaust/condensate elbow) - 4 inch aluminum.**

11. **Combustion Blower Assembly.** Includes Gas Valve and Venturi gas feed system.

12. **Blocked Exhaust (vent) switch.** Normally closed contacts that open on a rise in pressure. This switch is used to insure the Exhaust (vent) piping connected to the water heater is not restricted. The control system monitors this switch and will disable heating operation if its contacts are open during a heating cycle.

13. **Temperature-Pressure Relief Valve.** See Temperature-Pressure Relief Valve on page 15.

14. **Upper Temperature Probe, 1 of 2 temperature probes.** The water heater's control system monitors this probe to detect water temperature in the upper portion of the storage tank. The Upper Temperature Probe also houses the ECO (energy cut out) switch. This is a non adjustable high temperature limit switch. The ECO switch contacts are normally closed and will open on a temperature rise. See High Temperature Limit Control (ECO) on page 43.

15. **Water outlet connection 1 1/2” NPT.**

16. **UIM (user interface module).** The UIM includes the display circuit board and the control system's LCD Touch Display. Used to adjust various user settings and view operational information. See Control System Operation on page 44.

17. **Spark Ignition Control.** When energized, sends the electrical current to the spark igniter.
SIDE VIEWS

1. Cleanout access panel, covers water heater cleanout opening and ASME plate where applicable.
2. CCB enclosure - see Figure 3 on page 8 for description.
3. 120 VAC junction box. Incoming power supply, ground connections, and other field installed electrical connections are made here. See Power Supply on page 13 and Power Supply Connections on page 40.
4. Intake air connection - 4 inch PVC.
6. Low Gas Pressure switch, see description under Figure 3 on page 8. See Table 4 and the Gas Pressure Requirements on page 10.
8. Water outlet - 1 1/2" NPT connection.
9. UIM (user interface module). The UIM includes the display circuit board and the control system's LCD Touch Display. Used to adjust various user settings and view operational information.

See Control System Operation on page 44.
10. Temperature-Pressure Relief Valve. See Temperature-Pressure Relief Valve on page 15.
11. Temperature-Pressure Relief Valve discharge pipe - see T&P Valve Discharge Pipe Requirements: on page 15.
12. Lower Temperature Probe, 1 of 2 temperature probes. The water heater's control system monitors this probe to detect water temperature in the lower portion of the storage tank.
13. Water inlet connection - 1 1/2" NPT connection.
15. Combustion Blower.
16. Vent connection (exhaust/condensate elbow) - 4 inch aluminum.
17. Recirculation loop return connection - 3/4" NPT.
18. Spark Ignition Control, When energized, sends the electrical current to the spark igniter.
These designs comply with the current edition of the American National Standard for Gas Fired Water Heaters, Volume III, ANSI Z21.10.3-CSA 4.3. BTH 300 and 400 are Automatic Circulating Tank or Automatic Storage Water Heaters. BTH 500 is Automatic Circulating Tank or Automatic Instantaneous Water Heater.

### ROUGH IN DIMENSIONS

![Diagram showing rough in dimensions](image-url)

### INSTALLATION CONSIDERATIONS

### GAS LINE CONNECTION SIZE

<table>
<thead>
<tr>
<th>TABLE 1</th>
<th>MODEL</th>
<th>SERIES</th>
<th>NATURAL GAS</th>
<th>PROPANE GAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>BTH 300</td>
<td>300/301</td>
<td>1 1/2&quot; NPT</td>
<td>1 1/2&quot; NPT</td>
<td></td>
</tr>
<tr>
<td>BTH 400</td>
<td>300/301</td>
<td>1 1/2&quot; NPT</td>
<td>1 1/2&quot; NPT</td>
<td></td>
</tr>
<tr>
<td>BTH 500</td>
<td>300/301</td>
<td>1 1/2&quot; NPT</td>
<td>1 1/2&quot; NPT</td>
<td></td>
</tr>
</tbody>
</table>

This table shows connections sizes only. Depending on the installed equivalent length, and/or the number of appliances connected, the supply gas line size may have to be increased beyond the minimum required sizes - see Gas Line Sizing on page 39.

### RECOVERY CAPACITIES

| TABLE 3 | MODEL | TYPE OF GAS | INPUT (BTU/hr) | THERMAL EFFICIENCY % | °F 30°F 40°F 50°F 60°F 70°F 80°F 90°F 100°F 110°F 120°F 130°F 140°F | U.S. GALLONS/HR & LITERS/HR AT TEMPERATURE RISE INDICATED |
|---------|-------|-------------|----------------|----------------------|------------------|---------------------------------|--------------------------------------------------|
| BTH 300 | Natural | 300,000 | 88 | 96% | GPH: 1164 | QPH: 4494 | 873 | 698 | 562 | 499 | 436 | 388 | 349 | 317 | 291 | 269 | 249 |
| BTH 400 | Natural | 399,900 | 117 | 95% | LPH: 4404 | QPH: 1615 | 3303 | 2047 | 2202 | 1886 | 1692 | 1466 | 1231 | 1010 | 861 | 732 |
| BTH 500 | Natural | 499,900 | 146 | 95% | LPH: 5120 | QPH: 2004 | 4356 | 3486 | 2905 | 2490 | 2179 | 1937 | 1743 | 1589 | 1452 | 1341 | 1245 |

### GAS PRESSURE REQUIREMENTS

<table>
<thead>
<tr>
<th>TABLE 4</th>
<th>MODEL</th>
<th>TYPE OF GAS</th>
<th>MINIMUM SUPPLY PRESSURE (W.C.)</th>
<th>MAXIMUM SUPPLY PRESSURE (W.C.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>BTH 300</td>
<td>Natural</td>
<td>0&quot;</td>
<td>0</td>
<td>0&quot;</td>
</tr>
<tr>
<td>BTH 400</td>
<td>Natural</td>
<td>0&quot;</td>
<td>0&quot;</td>
<td></td>
</tr>
<tr>
<td>BTH 500</td>
<td>Natural</td>
<td>0&quot;</td>
<td>0&quot;</td>
<td></td>
</tr>
</tbody>
</table>

*The manifold pressure is the factory setting and is not adjustable. A negative pressure will be seen with just the blower running without the Gas Control Valve open.*

### MINIMUM SUPPLY GAS LINE SIZE

<table>
<thead>
<tr>
<th>TABLE 5</th>
<th>MODEL</th>
<th>NATURAL GAS</th>
<th>PROPANE GAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>BTH 300</td>
<td>1 1/4&quot; NPT</td>
<td>1 1/4&quot; NPT</td>
<td></td>
</tr>
<tr>
<td>BTH 400</td>
<td>1 1/4&quot; NPT</td>
<td>1 1/4&quot; NPT</td>
<td></td>
</tr>
<tr>
<td>BTH 500</td>
<td>1 1/2&quot; NPT</td>
<td>1 1/4&quot; NPT</td>
<td></td>
</tr>
</tbody>
</table>

† Note that BTH 500 natural gas models require a 1 1/2" minimum supply gas line size. Depending on the installed equivalent length, and/or the number of appliances connected, the supply gas line size may have to be increased beyond the minimum required sizes shown in this table - see Gas Line Sizing on page 39.
LOCATING THE WATER HEATER

Carefully choose a location for the new water heater. The placement is a very important consideration for the safety of the occupants in the building and for the most economical use of the water heater.

**CAUTION**

**Property Damage Hazard**

- All water heaters eventually leak.
- Do not install without adequate drainage.

Whether replacing an existing water heater or installing the water heater in a new location observe the following critical points:

1. The water heater must be located indoors.
2. The water heater must not be located in an area where it will be subject to freezing temperatures.
3. Locate the water heater so it is protected and not subject to physical damage by a moving vehicle.
4. Locate the water heater on a level surface.
5. Locate the water heater near a floor drain. The water heater should be located in an area where leakage of the tank or connections will not result in damage to the area adjacent to the water heater or to lower floors of the structure. When such locations cannot be avoided, it is recommended that a metal drain pan, adequately drained, be installed under the water heater.
6. Locate the water heater close to the point of major hot water usage.
7. Locate the water heater close to a 120 VAC power supply. See Power Supply on page 13 for requirements.
8. Locate the water heater where an adequate supply of fresh air for combustion and ventilation can be obtained. See Air Requirements on page 17.
9. Locate the water heater where the vent and intake air piping, when installed, will remain within the maximum equivalent lengths allowed. See Venting Requirements on page 22.
10. Do not locate the water heater where noise (such as the Combustion Blower) during normal operation will be objectionable in adjacent areas.
11. Do not locate the water heater where the subsequent installation of the vent (exhaust) or intake air terminations would be objectionable due to noise at the termination(s). This includes locations close to or across from windows and doors. See Venting Installation on page 21.

**WARNING**

**Fire or Explosion Hazard**

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- Avoid all ignition sources if you smell gas.
- Do not expose water heater controls to excessive gas pressure.
- Use only the gas shown on the water heater rating label.
- Maintain required clearances to combustibles.
- Keep ignition sources away from faucets after extended periods of non-use.

Read instruction manual before installing, using or servicing water heater.

There is a risk in using fuel burning appliances such as gas water heaters in rooms, garages or other areas where gasoline, other flammable liquids or engine driven equipment or vehicles are stored, operated or repaired. Flammable vapors are heavy and travel along the floor and may be ignited by the water heater’s igniter or Main Burner flames causing fire or explosion.

Flammable items, pressurized containers or any other potential fire hazardous articles must never be placed on or adjacent to the water heater.

**CLEARANCE TO COMBUSTIBLE MATERIALS**

The water heaters covered in this manual are approved for installation on combustible flooring. The clearance to combustible and non combustible construction materials is 0 inches on the back and sides of the water heater. These water heaters are also approved for installation in an alcove.

When the water heater is installed directly on carpeting, the water heater shall be installed on a metal or wood panel extending beyond the full width and depth of the water heater by at least 3 in (76.2 mm) in any direction or, if the water heater is installed in an alcove or closet, the entire floor shall be covered by the panel. The panel must be strong enough to carry the weight of the heater when full of water.

**NOTE:** Adequate clearance for servicing should be maintained on all installations. See Service Clearance below.

**SERVICE CLEARANCE**

A service clearance of 24 inches (61 cm) should be maintained from serviceable parts such as the T&P valve, control system components, gas valve, clean out opening, drain valve, the vent connection (exhaust/condensate elbow) and the condensate drain. Leave as much room as possible above the water heater and near the exhaust elbow for this reason.

**INTAKE AIR AND VENT PIPE CLEARANCES**

The minimum clearance from combustible materials for the vent (exhaust) and intake air piping shall be 0 inches. Vent or intake air piping passing through a combustible wall or ceiling must be a continuous run (no joints).

**EXTENDED VENT TERMINATIONS**

The water heaters covered by this manual can be installed using 4 inch pipe for the intake air and/or vent piping up to a maximum of 70 equivalent feet (21.3 m). The intake air and/or vent piping can be extended up to 120 equivalent feet (36.5 m) by installing 6 inch pipe. See the Venting Requirements on page 22.

The water heater ships from the factory with two (2) 4 inch terminations that are 45° PVC elbows with a debris screen installed. When 6 inch intake air or vent pipe is installed, factory supplied 6 inch terminations must be used.

Contact your local distributor or call the parts department phone number listed on the back cover of this manual to order 6 inch termination(s).
INSULATION BLANKETS

WARNING
Breathing Hazard - Carbon Monoxide Gas

- Do not obstruct water heater air intake with insulating blanket.
- Gas and carbon monoxide detectors are available.
- Install water heater in accordance with the instruction manual.

Breathing carbon monoxide can cause brain damage or death. Always read and understand instruction manual.

Insulation blankets are available to the general public for external use on gas water heaters but are not necessary with these products. The purpose of an insulation blanket is to reduce the standby heat loss encountered with storage tank heaters. The water heaters covered by this manual meet or exceed the Energy Policy Act standards with respect to insulation and standby heat loss requirements, making an insulation blanket unnecessary.

Should you choose to apply an insulation blanket to this heater, you should follow these instructions. See the Features and Components section of this manual for identification of components mentioned below. Failure to follow these instructions can restrict the air flow required for proper combustion, potentially resulting in fire, asphyxiation, serious personal injury or death.

- DO NOT apply insulation to the top of the water heater, as this will interfere with safe operation of the blower assembly.
- DO NOT cover the control system LCD on top of the water heater.
- DO NOT cover the Temperature-Pressure Relief Valve.
- DO NOT cover the instruction manual. Keep it on the side of the water heater or nearby for future reference.
- DO obtain new warning and instruction labels from the manufacturer for placement on the blanket directly over the existing labels.
- DO inspect the insulation blanket frequently to make certain it does not sag, thereby obstructing combustion air flow.

OPTIONAL DIRECT VENT TERMINATIONS

The water heaters covered by this manual can be installed in a Direct Vent configuration using optional concentric or low profile terminations.

See the Venting Requirements on page 22, Concentric Termination Installation on page 29 and Low Profile Installation on page 33.

Concentric and low profile terminations must be ordered separately. Contact your local distributor or call the parts department phone number listed on the back cover of this manual to order.

HARD WATER

Where hard water conditions exist, water softening or the threshold type of water treatment is recommended. This will protect the dishwashers, coffee urns, water heaters, water piping and other equipment.

See Maintenance on page 63 for sediment and lime scale removal procedures.

CIRCULATION PUMPS

A circulating pump is used when a system requires a circulating loop or there is a storage tank used in conjunction with the water heater. The tank is provided with a 3/4" NPT recirculation loop return connection. Refer to Figure 6 for its location. See the Water Piping Diagrams beginning on page 68 for installation location of circulating pumps.

See Circulation Pump Wiring Diagrams on page 67 for electrical hookup information. Install in accordance with the current edition of the National Electrical Code, NFPA 70 or the Canadian Electrical Code, CSA C22.1.

Stainless Steel circulators are recommended for use with commercial water heaters.

Refer to the circulating pump manufacturer’s instructions for its operation, lubrication and maintenance instructions.
1. Positive lock-up gas pressure regulators must be rated at or above the input Btu/hr rating of the water heater they supply.

2. Supply gas regulators shall have inlet and outlet connections not less than the minimum supply gas line size for the water heater they supply. See Table 13, page 39.

3. Positive lock-up gas pressure regulator(s) should be installed no closer than 3 feet (1 meter) and no farther than 8 feet (2.4 meters) from the water heater’s inlet gas connection.

4. After installing the positive lock-up gas pressure regulator(s) an initial nominal supply pressure setting of 7.0” W.C. while the water heater is operating is recommended and will generally provide good water heater operation. Some addition adjustment maybe required later to maintain a steady gas supply pressure.

5. When installing multiple water heaters in the same gas supply system it is recommended that individual positive lock-up gas pressure regulators be installed at each unit.

POWER SUPPLY

The water heaters covered in this manual require a 120 VAC, 1Ø (single phase), 60Hz, 15 amp power supply and must also be electrically grounded in accordance with local codes or, in the absence of local codes, with the National Electrical Code, ANSI/NFPA 70 or the Canadian Electrical Code, CSA C22.1.

DEDICATED POWER WIRING AND BREAKERS

Dedicated power supply wires, neutral wires, ground wiring and dedicated circuit breakers often prevent electrical line noise and are required when installing the water heater.

NOTE: This water heater should not be connected to an electrical supply with a Ground Fault Circuit Interrupter (GFCI) or Arc Fault Circuit Interrupter (AFCI) with Integral GFCI protection as defined in NFPA 70, CSA C22.1 and UL 943.

POWER FLUCTUATIONS AND ELECTRICAL NOISE

The water heater’s control system requires a source of stable clean electricity for proper operation. Connecting the water heater to a branch circuit that is subject to fluctuations in voltage level or electrical line noise such as EMI (electro magnetic interference) or RFI (radio frequency interference) may cause erratic control system operation and malfunction.

A high quality power supply filter/suppressor must be installed if the above conditions exist. Call the technical support phone number listed on the back cover of this manual for more information.

NOTE: Malfunctions caused by the power supply and the costs to install power supply filters are not covered under the limited warranty.
Water heated to a temperature which will satisfy clothes washing, dish washing, and other sanitizing needs can scald and cause permanent injury upon contact. Short repeated heating cycles caused by small hot water uses can cause temperatures at the point of use to exceed the water heater’s temperature setting by up to 20°F (11°C).

Some people are more likely to be permanently injured by hot water than others. These include the elderly, children, the infirm and the physically/mentally disabled. Table 6 shows the approximate time-to-burn relationship for normal adult skin. If anyone using hot water provided by the water heater being installed fits into one of these groups or if there is a local code or state law requiring a certain water temperature at the point of use, then special precautions must be taken.

In addition to using the lowest possible temperature setting that satisfies the demand of the application a Mixing Valve should be installed at the water heater (see Figure 8) or at the hot water taps to further reduce system water temperature.

Mixing valves are available at plumbing supply stores. Consult a Qualified Installer or Service Agency. Follow mixing valve manufacturer’s instructions for installation of the valves.

**TABLE 6**

<table>
<thead>
<tr>
<th>Water Temperature °F (°C)</th>
<th>Time for 1st Degree Burn (Less Severe Burns)</th>
<th>Time for Permanent Burns 2nd &amp; 3rd Degree (Most Severe Burns)</th>
</tr>
</thead>
<tbody>
<tr>
<td>110 (43)</td>
<td>(normal shower temp.)</td>
<td></td>
</tr>
<tr>
<td>116 (47)</td>
<td>(pain threshold)</td>
<td></td>
</tr>
<tr>
<td>116 (47)</td>
<td>35 minutes</td>
<td>45 minutes</td>
</tr>
<tr>
<td>122 (50)</td>
<td>1 minute</td>
<td>5 minutes</td>
</tr>
<tr>
<td>131 (55)</td>
<td>5 seconds</td>
<td>25 seconds</td>
</tr>
<tr>
<td>140 (60)</td>
<td>2 seconds</td>
<td>5 seconds</td>
</tr>
<tr>
<td>149 (65)</td>
<td>1 second</td>
<td>2 seconds</td>
</tr>
<tr>
<td>154 (68)</td>
<td>instantaneous</td>
<td>1 second</td>
</tr>
</tbody>
</table>


**DISHWASHING MACHINES**

All dishwashing machines meeting the National Sanitation Foundation requirements are designed to operate with water flow pressures between 15 and 25 pounds per square inch (103 kPa and 173 kPa). Flow pressures above 25 pounds per square inch (173 kPa), or below 15 pounds per square inch (103 kPa), will result in improperly sanitized dishes. Where pressures are high, a water pressure reducing or flow regulating control valve should be used in the 180°F (82°C) line to the dishwashing machine and should be adjusted to deliver water pressure between these limits.

The National Sanitation Foundation also recommends circulation of 180°F (82°C) water. The circulation should be just enough to provide 180°F (82°C) water at the point of take-off to the dishwashing machine.

Adjust flow by throttling a full port ball valve installed in the circulating line on the outlet side of the pump. Never throttle flow on the suction side of a pump. See the Water Piping Diagrams beginning on page 68.

**NOTE:** To comply with NSF Standard 5 installation requirements the bottom of the water heater must be sealed to the floor with a silicone based sealant or elevated 6 inches above the floor.

**CLOSED WATER SYSTEMS**

Water supply systems may, because of code requirements or such conditions as high line pressure, among others, have installed devices such as pressure reducing valves, check valves, and back flow preventers. Devices such as these cause the water system to be a closed system.

**THERMAL EXPANSION**

As water is heated, it expands (thermal expansion). In a closed system the volume of water will grow when it is heated. As the volume of water grows there will be a corresponding increase in water pressure due to thermal expansion. Thermal expansion can cause premature tank failure (leakage). This type of failure is not covered under the limited warranty. Thermal expansion can also cause intermittent Temperature-Pressure Relief Valve operation: water discharged from the valve due to excessive pressure build up. This condition is not covered under the limited warranty. The Temperature-Pressure Relief Valve is not intended for the constant relief of thermal expansion.

A properly sized and pressurized thermal expansion tank must be installed on all closed systems to control the harmful effects of thermal expansion. Contact a local plumbing service agency to have a thermal expansion tank installed.

See Water Line Connections on page 41 and the Water Piping Diagrams beginning on page 68.
This water heater is provided with a properly rated/sized and certified combination Temperature-Pressure Relief Valve (T&P valve) by the manufacturer. The valve is certified by a nationally recognized testing laboratory that maintains periodic inspection of production of listed equipment of materials as meeting the requirements for Relief Valves for Hot Water Supply Systems, ANSI Z21.22 • CSA 4.4, and the code requirements of ASME.

If replaced, the new T&P valve must meet the requirements of local codes, but not less than a combination Temperature-Pressure Relief Valve rated/sized and certified as indicated in the above paragraph. The new valve must be marked with a maximum set pressure not to exceed the marked hydrostatic working pressure of the water heater (150 psi = 1,035 kPa) and a discharge capacity not less than the water heater Btu/hr or kW input rate as shown on the water heater's model rating label.

**NOTE:** In addition to the factory installed Temperature-Pressure Relief Valve on the water heater, each remote storage tank that may be installed and piped to a water heating appliance must also have its own properly sized, rated and approved Temperature-Pressure Relief Valve installed. Call the toll free technical support phone number listed on the back cover of this manual for technical assistance in sizing a Temperature-Pressure Relief Valve for remote storage tanks.

For safe operation of the water heater, the Temperature-Pressure Relief Valve must not be removed from its designated opening nor plugged. The Temperature-Pressure Relief Valve must be installed directly into the fitting of the water heater designed for the relief valve. Install discharge piping so that any discharge will exit the pipe within 6 inches (15.2 cm) above an adequate floor drain, or external to the building. In cold climates it is recommended that it be terminated at an adequate drain inside the building. Be certain that no contact is made with any live electrical part. The discharge opening must not be blocked or reduced in size under any circumstances. Excessive length, over 30 feet (9.14 m), or use of more than four elbows can cause restriction and reduce the discharge capacity of the valve.

No valve or other obstruction is to be placed between the Temperature-Pressure Relief Valve and the tank. Do not connect discharge piping directly to the drain unless a 6" (15.2 cm) air gap is provided. To prevent bodily injury, hazard to life, or property damage, the relief valve must be allowed to discharge water in adequate quantities should circumstances demand. If the discharge pipe is not connected to a drain or other suitable means, the water flow may cause property damage.

The Temperature-Pressure Relief Valve must be manually operated at least twice a year. Caution should be taken to ensure that (1) no one is in front of or around the outlet of the Temperature-Pressure Relief Valve discharge line, and (2) the water manually discharged will not cause any bodily injury or property damage because the water may be extremely hot. If after manually operating the valve, it fails to completely reset and continues to release water, immediately close the cold water inlet to the water heater, follow the draining instructions in this manual, and replace the Temperature-Pressure Relief Valve with a properly rated/sized new one.

**NOTE:** The purpose of a Temperature-Pressure Relief Valve is to prevent excessive temperatures and pressures in the storage tank. The T&P valve is not intended for the constant relief of thermal expansion. A properly sized thermal expansion tank must be installed on all closed systems to control thermal expansion, see Closed Water Systems and Thermal Expansion on page 14.

If you do not understand these instructions or have any questions regarding the Temperature-Pressure Relief Valve call the toll free number listed on the back cover of this manual for technical assistance.
CONDENSATE DRAIN

The water heaters covered in this manual are condensing appliances and require a building drain to be located in close proximity to allow the condensate to drain safely.

Condensate drains from the water heater at the exhaust/condensate elbow located at the bottom. The field installed condensate drain line must not be elevated above the condensate drain connection on the exhaust/condensate elbow, see Figure 9. If the condensate does not drain properly it will build up in the exhaust (vent) elbow. This will restrict the flow of flue gases and cause the Blocked Exhaust pressure switch to open its contacts. The control system monitors all pressure switches, if the Blocked Exhaust Switch contacts are open the control system will lock out and disable heating operation. The “Blocked Exhaust” Fault message will be displayed on the control system’s LCD, see Fault And Alert Conditions beginning on page 59.

The Condensate Cleanout Cap must be on and tight when unit is in operation.

The exhaust elbow has a built in condensate trap. Do not install an additional trap in the condensate drain piping. See Figure 9.

NOTE: If the “Blocked Exhaust” Fault message is ever displayed on the control system LCD, check the condensate drain first and ensure it is not blocked.

Figure 9

CONDENSATE DRAIN WATER TRAP

Do not remove the factory installed exhaust/condensate elbow for any reason, see Figure 9. The water heater’s vent pipe is under a slight positive pressure while unit is in operation. The water trap prevents flue gases from escaping into the installed space. The exhaust elbow has a “built in” condensate trap. Do not install an additional trap in the condensate drain piping. See Figure 9. See Condensate Drain Installation on page 38.

CONDENSATE PH LEVEL

The condensate drains from the water heater’s covered in this manual have PH levels between 4.3 and 5.0. Install a commercially available neutralizing kit if required by local codes.

NOTE: Lower PH levels are acidic. Do not connect a metal drain line, such as copper, to the water heater for this reason. See Condensate Drain Installation on page 38.

COMBUSTIBLE MATERIAL STORAGE

⚠️ WARNING

Fire or Explosion Hazard

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- Avoid all ignition sources if you smell gas.
- Do not expose water heater controls to excessive gas pressure.
- Use only the gas shown on the water heater rating label.
- Maintain required clearances to combustibles.
- Keep ignition sources away from faucets after extended periods of non-use.

Read instruction manual before installing, using or servicing water heater.

Keep appliance area clear and free of combustible materials, gasoline and other flammable vapors and liquids.

CONTAMINATED AIR

⚠️ WARNING

Breathing Hazard - Carbon Monoxide Gas

- Install water heater in accordance with the Instruction Manual and NFPA 54 or CAN/CSA-B149.1.
- To avoid injury, combustion and ventilation air must be taken from outdoors.
- Do not place chemical vapor emitting products near water heater.

Breathing carbon monoxide can cause brain damage or death. Always read and understand instruction manual.

Corrosion of the flue ways and vent system may occur if air for combustion contains certain chemical vapors. Such corrosion may result in failure and risk of asphyxiation.

Combustion air that is contaminated can greatly diminish the life span of the water heater and water heater components such as hot surface igniters and burners. Propellants of aerosol sprays, beauty shop supplies, water softener chemicals and chemicals used in dry cleaning processes that are present in the combustion, ventilation or ambient air can cause such damage.

Do not store products of this sort near the water heater. Air which is brought in contact with the water heater should not contain any of these chemicals. If necessary, uncontaminated air should be obtained from remote or outdoor sources. The limited warranty is voided when failure of water heater is due to a corrosive atmosphere. (See limited warranty for complete terms and conditions).

If the water heater will be used in beauty shops, barber shops, cleaning establishments, or self-service laundries with dry cleaning equipment, it is imperative that the water heater(s) be installed in a Direct Vent configuration so that all air for combustion is derived directly from the outdoor atmosphere through a sealed intake air pipe. See Venting Installation on page 21.
For safe operation an adequate supply of fresh uncontaminated air for combustion and ventilation must be provided.

An insufficient supply of air can cause recirculation of combustion products resulting in contamination that may be hazardous to life. Such a condition often will result in a yellow, luminous burner flame, causing sooting of the combustion chamber, burners and flue tubes and creates a risk of asphyxiatiion.

Do not install the water heater in a confined space unless an adequate supply of air for combustion and ventilation is brought in to that space using the methods described in the Confined Space section that follows.

Never obstruct the flow of ventilation air. If you have any doubts or questions at all, call your gas supplier. Failure to provide the proper amount of combustion air can result in a fire or explosion and cause property damage, serious bodily injury or death.

UNCONFINED SPACE

An Unconfined Space is one whose volume IS NOT LESS THAN 50 cubic feet per 1,000 Btu/hr (4.8 cubic meters per kW) of the total input rating of all appliances installed in the space. Rooms communicating directly with the space, in which the appliances are installed, through openings not furnished with doors, are considered a part of the unconfined space.

Makeup air requirements for the operation of exhaust fans, kitchen ventilation systems, clothes dryers and fireplaces shall also be considered in determining the adequacy of a space to provide combustion, ventilation and dilution air.
FRESH AIR OPENINGS FOR CONFINED SPACES

The following instructions shall be used to calculate the size, number and placement of openings providing fresh air for combustion, ventilation and dilution in confined spaces. The illustrations shown in this section of the manual are a reference for the openings that provide fresh air into confined spaces only. DO NOT refer to these illustrations for the purpose of vent installation. See Venting Installation on page 21 for complete venting installation instructions.

OUTDOOR AIR THROUGH TWO OPENINGS

The confined space shall be provided with two permanent openings, one commencing within 12 inches (300 mm) of the top and one commencing within 12 inches (300 mm) of the bottom of the enclosure. The openings shall communicate directly with the outdoors. See Figure 10.

Each opening shall have a minimum free area of 1 square inch per 4,000 Btu/hr (550 mm² per kW) of the aggregate input rating of all appliances installed in the enclosure. Each opening shall not be less than 100 square inches (645 cm²).

OUTDOOR AIR THROUGH ONE OPENING

Alternatively a single permanent opening, commencing within 12 inches (300 mm) of the top of the enclosure, shall be provided. See Figure 11. The water heater shall have clearances of at least 1 inch (25 mm) from the sides and back and 6 inches (150 mm) from the front of the water heater. The opening shall directly communicate with the outdoors or shall communicate through a vertical or horizontal duct to the outdoors or spaces that freely communicate with the outdoors and shall have a minimum free area of the following:

1. 1 square inch per 3000 Btu/hr (700 mm² per kW) of the total input rating of all appliances located in the enclosure, and
2. Not less than the sum of the areas of all vent connectors in the space.

OUTDOOR AIR THROUGH TWO HORIZONTAL DUCTS

The confined space shall be provided with two permanent horizontal ducts, one commencing within 12 inches (300 mm) of the top and one commencing within 12 inches (300 mm) of the bottom of the enclosure. The horizontal ducts shall communicate directly with the outdoors. See Figure 12.

Each duct opening shall have a minimum free area of 1 square inch per 2,000 Btu/hr (1100 mm² per kW) of the aggregate input rating of all appliances installed in the enclosure. Each opening shall not be less than 100 square inches (645 cm²).

When ducts are used, they shall be of the same cross sectional area as the free area of the openings to which they connect. The minimum dimension of rectangular air ducts shall be not less than 3 inches.
OUTDOOR AIR THROUGH TWO VERTICAL DUCTS

The illustrations shown in this section of the manual are a reference for the openings that provide fresh air into confined spaces only.

**DO NOT** refer to these illustrations for the purpose of vent installation. See Venting Installation on page 21 for complete venting installation instructions.

![Figure 13](image1)

The confined space shall be provided with two permanent vertical ducts, one commencing within 12 inches (300 mm) of the top and one commencing within 12 inches (300 mm) of the bottom of the enclosure. The vertical ducts shall communicate directly with the outdoors. See Figure 13.

Each duct opening shall have a minimum free area of 1 square inch per 4,000 Btu/hr (550 mm² per kW) of the aggregate input rating of all appliances installed in the enclosure.

When ducts are used, they shall be of the same cross sectional area as the free area of the openings to which they connect. The minimum dimension of rectangular air ducts shall be not less than 3 inches.

AIR FROM OTHER INDOOR SPACES

The confined space shall be provided with two permanent openings, one commencing within 12 inches (300 mm) of the top and one commencing within 12 inches (300 mm) of the bottom of the enclosure. See Figure 14.

Each opening shall communicate directly with an additional room(s) of sufficient volume so that the combined volume of all spaces meets the criteria for an Unconfined Space.

Each opening shall have a minimum free area of 1 square inch per 1,000 Btu/hr (1100 mm² per kW) of the aggregate input rating of all appliances installed in the enclosure. Each opening shall not be less than 100 square inches (645 cm²).

![Figure 14](image2)
COMMONWEALTH OF MASSACHUSETTS

For all side wall terminated, horizontally vented power vent, direct vent, and power direct vent gas fueled water heaters installed in every dwelling, building or structure used in whole or in part for residential purposes, including those owned or operated by the Commonwealth and where the side wall exhaust vent termination is less than seven (7) feet above finished grade in the area of the venting, including but not limited to decks and porches, the following requirements shall be satisfied:

INSTALLATION OF CARBON MONOXIDE DETECTORS

At the time of installation of the side wall horizontal vented gas fueled equipment, the installing plumber or gasfitter shall observe that a hard wired carbon monoxide detector with an alarm and battery back-up is installed on the floor level where the gas equipment is to be installed. In addition, the installing plumber or gasfitter shall observe that a battery operated or hard wired carbon monoxide detector with an alarm is installed on each additional level of the dwelling, building or structure served by the sidewall horizontal vented gas fueled equipment. It shall be the responsibility of the property owner to secure the services of qualified licensed professionals for the installation of hard wired carbon monoxide detectors.

In the event that the side wall horizontally vented gas fueled equipment is installed in a crawl space or an attic, the hard wired carbon monoxide detector with alarm and battery back-up may be installed on the next adjacent floor level.

In the event that the requirements of this subdivision can not be met at the time of completion of installation, the owner shall have a period of thirty (30) days to comply with the above requirements provided that during said thirty (30) day period, a battery operated carbon monoxide detector with an alarm shall be installed.

APPROVED CARBON MONOXIDE DETECTORS

Each carbon monoxide detector as required in accordance with the above provisions shall comply with NFPA 720 and be ANSI/UL 2034 listed and CSA certified.

SIGNAGE

A metal or plastic identification plate shall be permanently mounted to the exterior of the building at a minimum height of eight (8) feet above grade directly in line with the exhaust vent terminal for the horizontally vented gas fueled heating appliance or equipment. The sign shall read, in print size no less than one-half (1/2) inch in size, “GAS VENT DIRECTLY BELOW. KEEP CLEAR OF ALL OBSTRUCTIONS.”

The following equipment is exempt from 248 CMR 5.08(2)(a)1 through 4:

1. The equipment listed in Chapter 10 entitled “Equipment Not Required To Be Vented” in the most current edition of NFPA 54 as adopted by the Board; and
2. Product Approved side wall horizontally vented gas fueled equipment installed in a room or structure separate from the dwelling, building, or structure used in whole or in part for residential purposes.

MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM PROVIDED

When the manufacturer of Product Approved side wall horizontally vented gas equipment provides a venting system design or venting system components with the equipment, the instructions provided by the manufacturer for installation of the equipment and the venting system shall include:

1. Detailed instructions for the installation of the venting system design or the venting system components; and
2. A complete parts list for the venting system design or venting system.

MANUFACTURER REQUIREMENTS - GAS EQUIPMENT VENTING SYSTEM NOT PROVIDED

When the manufacturer of a Product Approved side wall horizontally vented gas fueled equipment does not provide the parts for venting the flue gases, but identifies “special venting systems,” the following requirements shall be satisfied by the manufacturer:

1. The referenced “special venting system” instructions shall be included with the appliance or equipment installation instructions; and
2. The “special venting systems” shall be Product Approved by the Board, and the instructions for that system shall include a parts list and detailed installation instructions.

A copy of all installation instructions for all Product Approved side wall horizontally vented gas fueled equipment, all venting instructions, all parts lists for venting instructions, and/or all venting design instructions shall remain with the appliance or equipment at the completion of the installation.
VENTING INSTALLATION

WARNING
Breathing Hazard - Carbon Monoxide Gas

- Install vent system in accordance with codes.
- Do not operate water heater if exposed to flooding or water damage.
- Special consideration must be taken with installations above 10,000 feet (3,048 m) to high altitude section of this manual.
- Do not operate if soot buildup.
- Do not obstruct water heater air intake with insulating jacket or blanket.
- Do not place chemical vapor emitting products near water heater.
- Gas and carbon monoxide detectors are available.
- Never operate the heater unless it is vented to the outdoors and has adequate air supply to avoid risks of improper operation, fire, explosion or asphyxiation.
- Analyze the entire vent system to make sure that condensate will not become trapped in a section of vent pipe and therefore reduce the open cross sectional area of the vent.

Breathing carbon monoxide can cause brain damage or death. Always read and understand the instruction manual.

Never operate the water heater unless it is vented to outdoors. The instructions in this section of the manual must be followed to avoid choked combustion or recirculation of flue gases. Such conditions cause sooting of the combustion chamber, burners and flue tubes and creates a risk of asphyxiation.

GENERAL VENTING INFORMATION

The water heaters covered in this manual are Category IV appliances and may be installed in either a Power Vent or Direct Vent configuration.

APPROVED MATERIALS

Approved vent and intake air pipe materials that may be used in the United States:
- PVC pipe materials:
  - DWV ASTM-D2665 or CSA B181.2
  - Schedule 40, 80, 120 ASTM-D1785 or CSA B137.3
  - SDR Series ASTM-2241 or CSA B137.3
- CPVC pipe materials:
  - CPVC 41 ASTM-D2846 or CSA B137.6
  - Schedule 40, 80 ASTM-F441 or CSA B137.6
  - SDR Series ASTM-F442
- Polypropylene - See page 27
  - M & G Duravent PolyPro vent system
  - Centrotherm InnoFlue vent system
- AL29-4C Stainless Steel - See page 28
  - HeatFab Saf-T Vent
  - Duravent FasNSeal

Approved vent pipe materials that must be used in Canada:
- PVC pipe materials:
  - ULC S636 PVC / CPVC
- AL29-4C Stainless Steel - See page 28
  - HeatFab Saf-T Vent
  - Duravent FasNSeal

Approved intake air pipe materials that must be used in Canada:
- PVC pipe materials:
  - DWV ASTM-D2665 or CSA B181.2
  - Schedule 40, 80, 120 ASTM-D1785 or CSA B137.3
  - SDR Series ASTM-2241 or CSA B137.3
- CPVC pipe materials:
  - CPVC 41 ASTM-D2846 or CSA B137.6
  - Schedule 40, 80 ASTM-F441 or CSA B137.6
  - SDR Series ASTM-F442
- Polypropylene - See page 27
  - M & G Duravent PolyPro vent system
  - Centrotherm InnoFlue vent system
- AL29-4C Stainless Steel - See page 28
  - HeatFab Saf-T Vent
  - Duravent FasNSeal

NOTE: The use of cellular core PVC (ASTM F891), cellular core CPVC, or Radel® (polyphenolsulfone) in non-metallic venting systems is prohibited. Covering non-metallic vent pipe and fittings with thermal insulation is prohibited.

CATEGORY IV APPLIANCE

Category IV appliances operate with a positive vent (exhaust) static pressure and with vent gas temperatures low enough to produce condensate in the vent piping.

POWER VENT CONFIGURATION

Power Vent configurations derive all combustion air from the room where they are installed and discharge all flue gases to the outdoor atmosphere through a sealed vent (exhaust) pipe. Power vent configurations have one vent pipe connected to the water heater which can be terminated in a vertical or horizontal arrangement. See Figure 36 and Figure 37 on page 34.

DIRECT VENT CONFIGURATION

Direct Vent configurations derive all combustion air directly from the outdoor atmosphere through a sealed intake air pipe and discharge all flue gases to the outdoor atmosphere through a sealed vent (exhaust) pipe. Direct Vent configurations have two pipes connected to the water heater, one vent pipe and one intake air pipe. Direct Vent configurations can be terminated in one of seven different arrangements. See Figure 38 on page 34 through Figure 44 on page 35.

GENERAL VENTING INSTRUCTIONS

These instructions must be followed on all installations.

1. DO NOT install the water heater in a Power Vent configuration unless there is adequate supply of fresh air, see Air Requirements on page 17. If the installation space does not provide an adequate supply of fresh air the water heater must be installed in a Direct Vent configuration.

2. If the water heater is to be installed in a beauty shop, barber shop, cleaning establishment, a laundry with dry cleaning equipment or any place with it is imperative that the water heater(s) be installed in a Direct Vent configuration so that all air for combustion is derived from the outdoor atmosphere.

3. The vent and intake air piping must terminate outdoors.

4. The minimum clearance from combustible materials for the vent (exhaust) and intake air piping shall be 0 inches. Vent piping passing through any combustible wall or ceiling must be a continuous run (no joints).

5. The water heater must be protected from freezing drafts during shutdown periods.

6. The vent (exhaust) pipe must not be combined or connected to any other appliance’s vent system or chimney.

7. The intake air pipe must not be combined or connected to any other appliance’s intake air piping.

8. Locate the water heater where the vent (exhaust) and intake air piping will remain within the maximum equivalent lengths allowed. See Venting Requirements on page 22.

9. Do not install the vent or intake air piping in a manner that will allow water to be trapped in the piping.

10. The vent (exhaust) and intake air piping must be pitched a minimum of a 1/4 inch per foot back to the water heater (to allow drainage of condensate).

11. Do not anchor the vent or intake air pipe directly to framed walls, floors or ceilings unless rubber isolation pipe hangers are used to prevent vibration noise from being transmitted.

12. Use only approved vent/intake air pipe sizes and materials. See Venting Requirements on page 22.

13. Use only factory supplied vent and intake air, concentric or low profile terminations. See the Venting Requirements on page 22.

14. Do not locate the vent (exhaust) or intake air terminations where they would be objectionable due to noise at the termination(s). This includes locations close to or across from windows and doors.

15. Direct venting into dead air spaces such as alleys, atriums, and inside corners can cause recirculation of flue gases. Recirculation of flue gases will cause sooting, premature failure of the heat exchanger and icing of the combustion air intake during severe cold weather. To prevent the recirculation of flue gases, maintain as much distance as possible between the intake air and vent terminations.

16. Do not locate the vent termination over a public area where condensate or vapor can cause a nuisance or ice hazard.

17. Ensure the screens in the factory supplied terminations are securely installed to prevent blockage in the vent system.

18. Stress levels in pipe/fittings can be significantly increased by improper installation. If rigid pipe clamps are used to hold the pipe in place, or if the pipe cannot move freely through a wall penetration, the pipe may be stressed, or high thermal stresses may be formed when the pipe heats up and expands. Install accordingly to minimize such stresses.

19. Carefully read the Venting Requirements on page 22 and then proceed to the Venting Installation Sequence on page 23.
VENTING REQUIREMENTS

FIELD SUPPLIED FITTINGS
Field supplied fittings should be equivalent to the piping material being installed. Field installed/supplied fittings will add equivalent feet to the vent or intake air piping as indicated below. All field supplied/installed fittings and piping must be factored into the equivalent feet calculations.

- 90° elbows (short or long radius) are equivalent to 5 linear feet (152 cm) of pipe.
- 45° elbows (short or long radius) are equivalent to 2.5 linear feet (76 cm) of pipe.

NOTE: Refer to Table 10 and Table 11 for equivalent linear pipe length of AL29-4C® 45° and 90° elbows.

PRIMER AND CEMENT
Tetrahydrofuran (THF) primer should be used to prepare the surfaces of pipe and fittings for solvent welding. If CPVC pipe and fittings are used, then the proper cement must be used for all joints, including joining the pipe to the factory provided terminations (PVC material). PVC Materials should use ASTM D-2564 Grade Cement; CPVC Materials should use ASTM F-493 Grade Cement.

PIPE SIZE REQUIREMENTS
The water heaters covered in this manual are certified to a minimum length of 6 inch pipe for the vent (exhaust) of 70 equivalent feet (21.3 m). There is no minimum equivalent feet requirement for the intake air pipe.

MAXIMUM NUMBER OF ELBOWS
The vent pipe may have a maximum of six 90° elbows installed. The intake air pipe may have a maximum of six 90° elbows installed. IE: in a Direct Vent configuration each pipe can have up to six (6) 90° elbows installed. Two (2) 45° elbows equal one (1) 90° elbow. Each 90° elbow is equivalent to 5 feet (1.5 m) of linear pipe, 45° elbows are equivalent to 2.5 feet (0.75 m) of linear pipe.

NOTE: Refer to Table 10 and Table 11 for equivalent linear pipe length of AL29-4C® 45° and 90° elbows.

FACTORY SUPPLIED FITTINGS
The water heater ships with two (2) factory supplied 4 inch terminations (PVC 45° elbows with debris screen). Factory supplied vent and intake air terminations or concentric and low profile terminations must be used. Factory supplied terminations and installed fittings (exhaust elbow and intake air connection) add zero equivalent feet to the vent and intake air piping.

NOTE: 3 inch vent and/or intake pipe as well as 3 inch terminations previously used on older BTH 300 and 400 models must be replaced with 4 inch or 6 inch pipe and 4 inch or 6 inch terminations depending on installed length.

TABLE 7-PVC/CPVC and Polypropylene

<table>
<thead>
<tr>
<th>Number of 90° Elbows Installed</th>
<th>4 Inch Pipe</th>
<th>6 Inch Pipe</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Maximum Feet (Meters)</td>
<td>Maximum Feet (Meters)</td>
</tr>
<tr>
<td>One (1)</td>
<td>65 feet (19.8 meters)</td>
<td>115 feet (35.0 meters)</td>
</tr>
<tr>
<td>Two (2)</td>
<td>60 feet (18.2 meters)</td>
<td>110 feet (33.5 meters)</td>
</tr>
<tr>
<td>Three (3)</td>
<td>55 feet (16.8 meters)</td>
<td>105 feet (32.0 meters)</td>
</tr>
<tr>
<td>Four (4)</td>
<td>50 feet (15.2 meters)</td>
<td>100 feet (30.5 meters)</td>
</tr>
<tr>
<td>Five (5)</td>
<td>45 feet (13.7 meters)</td>
<td>95 feet (29.0 meters)</td>
</tr>
<tr>
<td>Six (6)</td>
<td>40 feet (12.2 meters)</td>
<td>90 feet (27.4 meters)</td>
</tr>
</tbody>
</table>

6 INCH EXTENDED VENT TERMINATIONS
When 6 inch intake air or vent pipe is installed using standard terminations, factory supplied 6 inch terminations must be used. Contact your local distributor or call the parts department (phone number listed on the back cover of this manual) to order 6 inch termination(s). See Optional Direct Vent Terminations on page 12.

The water heaters covered by this manual may be installed in a Direct Vent configuration using a 6 inch concentric or 6 inch low profile termination.

Contact your local distributor or call the parts department phone number listed on the back cover of this manual to order.

- 6” Concentric Termination Part # 100113124 (used for both 4” & 6” diameter piping)
- 6” Low Profile Termination Part # 100187889

COMMON VENTING
The water heaters covered by this manual may be installed using a common horizontal direct vent kit. Contact your local distributor or call the parts department phone number listed on the back cover of this manual for more information or to order.
1. Read the General Venting Instructions on page 21 and Venting Requirements on page 22 before proceeding. These instructions and requirements must be followed on all installations.

2. Determine whether the water heater will be installed in a Power Vent or Direct Vent configuration and which vent system arrangement will be used for the installation. See the various venting arrangements on pages 34 and 35.

3. Proceed to the applicable installation instructions that follow; Power Vent Installation or Direct Vent Installation.

**POWER VENT INSTALLATION**

1. Read the General Venting Instructions on page 21 and Venting Requirements on page 22 before proceeding. These instructions and requirements must be followed in addition to the instructions below that are specific for Power Vent configurations.

2. Determine which Power Vent arrangement will be used for the installation; vertical or horizontal termination. See Figure 36 and Figure 37 on page 34.

3. Determine the vent pipe size for the installation, see Venting Requirements on page 22.

4. Plan the layout of the vent piping backwards from the termination point outdoors to the water heater. Route the vent piping to use a minimum of pipe and elbows.

5. Install the terminations first.

6. When installation of the termination is complete install necessary piping and fittings to route the vent piping back to the water heater.

7. The vent pipe must be supported properly to avoid bending or failure. The water heater manufacturer recommends that the vent pipe be supported every 5 feet (152 cm) or less in length.

8. Do not install the vent piping in a manner that will allow water to be trapped in the piping.

9. All vent (exhaust) pipes must be pitched a minimum of a 1/4 inch per foot back to the water heater (to allow drainage of condensate).

10. If installing 4 inch vent pipe connect the vent pipe to the exhaust elbow on the water heater.

11. If installing 6 inch pipe transition to 4 inch pipe as shown in Figure 15. The field installed 4” pipe between the exhaust elbow and the 6” x 4” reducer coupling should be 18 inches (45 cm) or less in length.

**DIRECT VENT INSTALLATION**

1. Read the General Venting Instructions on page 21 and Venting Requirements on page 22 before proceeding. These instructions and requirements must be followed in addition to the instructions below that are specific for Direct Vent configurations.

2. Determine which Direct Vent arrangement will be used for the installation. There are seven (7) Direct Vent arrangement options, see pages 34 and 35.

3. Determine vent and intake air pipe size to be used for the installation; see Venting Requirements on page 22.

4. Plan the layout of the vent and intake air piping backwards from the termination point outdoors to the water heater. Layout the vent and intake air piping to use a minimum of pipe and elbows.

5. Install the terminations first.

6. When installation of the termination(s) is complete install necessary piping and fittings to route the intake air and vent piping back to the water heater.

7. The intake air and vent piping must be supported properly to avoid bending or failure. The water heater manufacturer recommends that the vent and intake air piping be supported every 5 feet (152 cm) of vertical run and every 3 feet (91 cm) of horizontal run.

8. Do not install the vent or intake air piping in a manner that will allow water to be trapped in the piping.

9. A field supplied condensate Tee fitting and drain hose must be installed in the intake air piping near the water heater in colder climates with heavy snow accumulations and in areas that regularly experience high humidity. The drain hose must be routed to an adequate floor drain separate from any other condensate drains. See Figure 16 on page 24.

10. All vent (exhaust) pipes must be pitched a minimum of a 1/4 inch per foot back to the water heater (to allow drainage of condensate).

11. If installing 4 inch vent pipe connect the vent pipe to the exhaust elbow on the water heater.

12. If installing 6 inch vent pipe transition to 4 inch pipe at the exhaust elbow on the water heater as shown in Figure 15. The field installed 4” pipe between the exhaust elbow and the 6” x 4” reducer coupling should be 18 inches (45 cm) or less in length.
14. If installing 4 inch intake air pipe connect the intake air pipe to the intake air connection on the water heater.

15. If installing 6" intake air pipe transition to 4" pipe at the intake air connection on the water heater as shown in Figure 18. The field installed 4" pipe between the intake air connection and the 6" x 4" reducer coupling should be 18 inches (45 cm) or less in length.

**INTAKE AIR CONDENSATE TEE INSTALLATION**

**WARNING**

Breathing Hazard - Carbon Monoxide Gas

- Do not obstruct water heater air intake.
- Gas and carbon monoxide detectors are available.
- Install water heater in accordance with the instruction manual.

Breathing carbon monoxide can cause brain damage or death. Always read and understand instruction manual.

**NOTE:** Do not leave the screen inside the Intake Air Connection in Direct Vent installations. Once the intake air pipe is installed the screen will be hidden from view and may become clogged with debris over time. This will cause improper combustion.

13. Ensure the Intake Air Screen on the Intake Air Connection is removed before connecting the intake air pipe to the water heater, see Figure 17.

16. Run drain hose to suit suitable floor drain separately from other condensate drains.

17. Do not obstruct water heater air intake.

Gas and carbon monoxide detectors are available.

Install water heater in accordance with the instruction manual.

Breathing carbon monoxide can cause brain damage or death. Always read and understand instruction manual.

18. **DIRECT VENT AIR INTAKE MOISTURE PROTECTION**

The air intake piping in a direct vent system will normally not have any moisture accumulation in it. However, in certain cases, moisture may build up and needs to be drained. Typical situations include, but are not limited to:

- Cold outdoor temperature, particularly if the air inlet is short
- High outdoor humidity
- Heater being used mostly for space heating
- Air inlet pipe has vertical rise near the heater

Installations with any of these conditions are required to provide a moisture drain with a trap that flows to a waste drain. See Figure 16 and Figures 38-44. A horizontal section of the air inlet pipe, near the heater should include a 4" by 4" by 1/2" tee and a hose barb fitting to drain the water. The tee should be as close to the heater as is practical. The drain tubing in any installation should have a loop trap and flow to an appropriate waste drain. The air intake drain line must be entirely separate from the exhaust vent outlet condensate line.

**VERTICAL TERMINATION INSTALLATION**

1. Determine the location for the termination(s).

2. If installing only the vent (exhaust) piping in a Power Vent configuration vertically through the roof; ensure that all exterior vertical clearance requirements shown in Figure 19 and Figure 20 on page 25 are being maintained. These clearances and those cited by local and national codes must be maintained.

**NOTE:** On flat roof installations the vent termination must be a minimum of 24 inches (60 cm) above any parapet, vertical wall or structure within 10 feet (3 m) horizontally. See Figure 20 on page 25.

3. If installing both intake air and vent piping in a Direct Vent configuration vertically through the roof; ensure that all exterior vertical clearance requirements shown in Figure 20 and Figure 21 on page 25 are being maintained. These clearances and those cited by local and national codes must be maintained.

**NOTE:** On flat roof installations the intake air and the vent terminations must be a minimum of 24 inches (60 cm) above any parapet, vertical wall or structure within 10 feet (3 m) horizontally. See Figure 20 on page 25.
4. If installing only vent piping in a Power Vent configuration vertically through the roof, the following instructions must be followed:
   The vent termination must be oriented facing downward as shown in Figure 19 and Figure 20.
   The bottom edge of the vent termination must be a minimum of 12 inches (30 cm), 18 inches (45 cm) in Canada, above the average or expected snow level as shown in Figure 19.

5. If installing both intake air and vent piping in a Direct Vent configuration vertically through the roof the following instructions must be followed:
   The intake air and vent pipes must penetrate the same side of the roof as shown in Figure 21.
   The intake air and vent terminations must be oriented facing downward and in the same direction as shown in Figure 21.
   The intake air and vent terminations must have a minimum separation of 24" (61 cm) measured on center line as shown in Figure 21. In colder climates this separation should be increased to at least 48 inches (122 cm).
   The bottom edge of the intake air and vent terminations must be a minimum of 12 inches (30 cm), 18 inches (45 cm) in Canada, above the average or expected snow level as shown in Figure 19 and Figure 21.

6. When the intake air and/or vent piping from multiple water heaters will terminate in the same location the vent terminations can be grouped together in close proximity 0 inches/touching. Intake air terminations can also be grouped together in close proximity 0 inches/touching.
   The distance between the closest vent and intake air terminations must be a minimum of 24 inches (61 cm) as shown in Figure 21. In colder climates this separation should be increased to at least 48 inches (122 cm).

7. Cut a 5 inch (13 cm) diameter hole for 4 inch pipe or 7 inch (18 cm) diameter hole for 6 inch pipe where the pipe(s) will pass through the roof.
   NOTE: Beware of concealed wiring and piping when cutting through the roof.

8. Suspend the pipe(s) through center of hole using field supplied metal strapping or equivalent support materials as shown in Figure 19.

9. Slide a roof boot or equivalent flashing over the pipe and secure roof boot or equivalent flashing to roof (see Figure 19) and seal around the flashing.

10. Install the factory supplied intake air and/or vent termination(s) using field supplied pipe and one field supplied 90° elbow as shown in Figure 19. The short section of pipe that connects between the field supplied 90° elbow and the factory supplied termination must not be excessive in length. The exposed portion of this pipe shall be no more than 2 inches (5 cm), see Figure 19.

11. Return to Power Vent Installation on page 23 or Direct Vent Installation on page 23 to complete the installation of the intake air and/or vent piping between the termination(s) and the water heater.
SIDEWALL TERMINATION INSTALLATION

1. Determine the location for the termination(s).

2. If installing only vent (exhaust) piping in a Power Vent configuration through a sidewall; ensure that all exterior sidewall clearance requirements for the termination, shown in Figure 45a on page 36, are being maintained. These clearances and those cited by local and national codes must be maintained.

3. If installing both intake air and vent piping in a Direct Vent configuration through a sidewall; ensure that all exterior sidewall clearance requirements for the terminations, shown in Figure 45b on page 37, for the vent and intake air termination are being maintained. These clearances and those cited by local and national codes must be maintained.

4. If installing both an intake air and vent termination in a Direct Vent configuration through a sidewall there must be a minimum of 24 inches (61 cm) separation, measured on vertical center line, between the intake air and vent terminations, see Figure 22.

NOTE: In colder climates this separation should be increased to at least 48 inches (122 cm) between the intake air and vent termination or any other appliance vent that discharges moisture-laden air such as clothes dryers. This will reduce possibility of frost over from side winds blowing exhaust vapors to the intake air termination and is recommended for Canadian installations.

5. If installing both intake air and vent terminations in a Direct Vent configuration through a sidewall the intake air and vent terminations must be installed at the same elevation measured on horizontal center line - see Figure 22.

6. When the intake air and/or vent piping from multiple water heaters will terminate at the same location through a sidewall, the vent terminations can be grouped together in close proximity - 0 inches/touching. The intake air terminations can also be grouped together in close proximity - 0 inches/touching.

However, the distance between the closest vent and intake air terminations must be a minimum of 24 inches (61 cm). In colder climates this separation should be increased to at least 48 inches (122 cm). See Figure 22.

7. Cut a 5 inch (13 cm) diameter hole for 4 inch pipe or 7 inch (18 cm) diameter hole for 6 inch pipe where the pipe(s) will pass through the wall.

NOTE: Beware of concealed wiring and piping when cutting through the wall.

8. Cut a length(s) of pipe being installed 3.5 inches (8.9 cm) to 9.5 inches (24.1 cm) longer than the wall thickness at the opening. See Figure 23.

NOTE: Vent Termination – exhaust gases of this water heater are less than 140°F. In cold climates water vapor in the exhaust gases will condense into a cloud of vapor where the vent exits the building. This vapor can gradually discolor exterior building surfaces. The vent termination should be located where this vapor cloud and potential discoloration are not a concern. Extending the exposed vent piping up to a maximum of 6 inches (15.2 cm) from the wall helps vapor from being trapped along a building’s face. To avoid this problem, the vent can also be terminated vertically through the roof, see Vertical Termination Installation on page 24.

9. Cement the intake air and/or vent termination to the section(s) of pipe cut to length in the above Step.

10. Slide the included metal wall plate(s) over the pipe(s) to stop against the intake air and/or vent termination. Place some silicone caulking (field supplied) on the back of the wall plate(s) to secure it to the wall.

11. Working from outside, slide the pipe and termination(s) assembled in the above steps through the wall. Ensure the termination(s) is pointed down towards the ground. See Figure 23.

12. Place a bead of silicone caulking (field supplied) around the pipe(s) and wall. Apply enough to fill the gap between the pipe(s) and wall.

13. Press the wall plate flush against the outside wall.

14. Working from the inside apply enough silicone caulking on the back of the interior wall plate(s) to hold it in place and slide the wall plate over the installed pipe(s).

15. Install a coupling to the end of the pipe(s) inside the building. Before the silicone caulking has time to completely set go outside the building and ensure the termination(s) is still pointing down towards the ground. See Figure 23.

16. Return to Power Vent Installation on page 23 or Direct Vent Installation on page 23 to complete the installation of the intake air and/or vent piping between the termination(s) and the water heater.

Figure 22

6. When the intake air and/or vent piping from multiple water heaters will terminate at the same location through a sidewall, the vent terminations can be grouped together in close proximity - 0 inches/touching. The intake air terminations can also be grouped together in close proximity - 0 inches/touching.

However, the distance between the closest vent and intake air terminations must be a minimum of 24 inches (61 cm). In colder climates this separation should be increased to at least 48 inches (122 cm). See Figure 22.

Figure 23
POLYPROPYLENE INSTALLATIONS

The water heaters covered by this manual have been approved to be installed with Polypropylene vent material as shown in Table 8 and Table 9. The approved application of single wall, non-flexible, non-concentric Polypropylene vent material is offered by two specific manufacturers (Centrotherm ECO Systems and DuraVent Polypropylene). These listed products must be installed following the vent manufacturer’s instructions. Refer to Table 7-PVC/CPVC and Polypropylene on Page 22 to determine the maximum pipe length and number of elbows that can be used.

Insulation should not be used on Polypropylene venting materials. The use of insulation will cause increased vent wall temperatures, which could result in vent pipe failure.

Use only the adapters and vent system listed in Tables below. DO NOT mix vent systems of different types or manufacturers. Failure to comply could result in severe personal injury, death, or substantial property damage.

In order to be in full compliance with UL 1738 or ULC-S636 and to meet the requirements of the water heater manufacturer, you must use the metal joint connector rings, available from the Polypropylene vent manufacturer, to stiffen the joints of 4” and 6” diameter pipes.

TABLE 8

<table>
<thead>
<tr>
<th>Nominal Pipe Diameter</th>
<th>Flue Outlet Adapter</th>
<th>Adapter Connector</th>
<th>Ring Connector</th>
<th>90 Degree Elbow</th>
<th>Vent Material</th>
<th>Vent Terminal(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4”</td>
<td>4PPS-AD</td>
<td>PPS-PAC</td>
<td>4PPS-LB</td>
<td>4PPS-E90B</td>
<td>PPS</td>
<td>4PPS-E45B for Exhaust; 4PPS-E45B for Intake (Direct Vent only)</td>
</tr>
<tr>
<td>6”</td>
<td>6PPS-06PVC-M-6PF</td>
<td>PPS-PACL</td>
<td>6PPS-LBC</td>
<td>6PPS-E90</td>
<td>PPS</td>
<td>6PPS-E45 for Exhaust; 6PPS-E45 for Intake (Direct Vent only)</td>
</tr>
</tbody>
</table>

TABLE 9

<table>
<thead>
<tr>
<th>Nominal Pipe Diameter</th>
<th>Flue Outlet Adapter</th>
<th>Adapter Connector</th>
<th>Ring Connector</th>
<th>90 Degree Elbow</th>
<th>Vent Material</th>
<th>Vent Terminal(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4”</td>
<td>ISAGL 0404</td>
<td>IAFCO4</td>
<td>IANS04</td>
<td>ISEL0487</td>
<td>Polypropylene</td>
<td>ISELL0445UV for Exhaust; ISELL0445UV for Intake (Direct Vent only)</td>
</tr>
<tr>
<td>6”</td>
<td>ISAGL 0606</td>
<td>IAFCO6</td>
<td>IANS06</td>
<td>ISEL0687</td>
<td>Polypropylene</td>
<td>ISELL0645UV for Exhaust; ISELL0645UV for Intake (Direct Vent only)</td>
</tr>
</tbody>
</table>

Installations must comply with applicable national, state, and local codes. For Canadian installation, Polypropylene vent must be listed as a ULC-S636 approved system. If Polypropylene vent is not required by your local code, you may use either PVC or CPVC pipes for your water heater that allows non-metallic venting material installations.

Polypropylene vent systems do not use cement to connect the pipe and elbow sections but use a push together gasket seal method. Do not attempt to connect Polypropylene with sealant cement. All vent connections MUST be secured by the vent manufacturer’s joint connector. The installer must use a specific vent starter adapter at the flue connection. The adapter is supplied by the vent manufacturer to adapt to its vent system.
COMMON VENTING

(Al29-4C® is a registered trademark of Allegheny Technologies, Inc.)

The water heaters covered by this manual may be installed with AL29-4C® stainless steel vent material using parts from the manufacturers listed in Table 10 and Table 11 below. These listed systems must be installed using the vent manufacturer’s instructions including their listed clearances to combustible and noncombustible materials. Refer to Table 7-PVC/CPVC and Polypropylene on page 22 for the maximum and minimum equivalent linear vent lengths and number of elbows that may be used. However, use Table 10 and Table 11 below to find the appropriate equivalent linear vent lengths for the AL29-4C® elbows.

Note: The equivalent lengths of the AL29-4C® elbows are different than those from smooth walled plastic vents. Consult Table 10 and Table 11 for the correct equivalent linear vent lengths.

Listed vent systems composed of AL29-4C® must not mix parts from the different manufacturers. The joints of these products are sealed by internal gaskets. Do not use any other type of sealant. When assembling these vent systems, follow the vent manufacturer’s instructions for cleaning and lubricating the joints, if required. Each section must be locked together using the method supplied by the vent manufacturer.

The water heaters covered by this manual are approved to be installed using the approved vent terminations shown in this manual. This means that, the installer must use the adapter listed in Table 10 and Table 11 and a short piece of PVC pipe to complete the end of the vent system with an approved termination. In Canada, the PVC pipe length must be listed to ULC636.

TABLE 10

<table>
<thead>
<tr>
<th>Diameter</th>
<th>Flue Outlet Adapter</th>
<th>*Straight Pipe (3' Section)</th>
<th>45° Elbow Equivalent Linear Length, 45° Elbow</th>
<th>90° Elbow Equivalent Linear Length, 90° Elbow</th>
<th>Adapter to PVC</th>
</tr>
</thead>
<tbody>
<tr>
<td>4”</td>
<td>9401 PVC</td>
<td>9307</td>
<td>9411</td>
<td>5 feet</td>
<td>9414</td>
</tr>
<tr>
<td>6”</td>
<td>9601 PVC</td>
<td>9607</td>
<td>9611</td>
<td>5 feet</td>
<td>9614</td>
</tr>
</tbody>
</table>

*Consult vent manufacturer’s catalog for other available lengths.

TABLE 11

<table>
<thead>
<tr>
<th>Diameter</th>
<th>Flue Outlet Adapter</th>
<th>*Straight Pipe (3' Section)</th>
<th>45° Elbow Equivalent Linear Length, 45° Elbow</th>
<th>90° Elbow Equivalent Linear Length, 90° Elbow</th>
<th>Adapter to PVC</th>
</tr>
</thead>
<tbody>
<tr>
<td>4”</td>
<td>810005545</td>
<td>FSVL3604</td>
<td>FSELB4504</td>
<td>5 feet</td>
<td>FSELB9004</td>
</tr>
<tr>
<td>6”</td>
<td>810005225</td>
<td>FSVL3606</td>
<td>FSELB4506</td>
<td>5 feet</td>
<td>FSELB9006</td>
</tr>
</tbody>
</table>

*Consult vent manufacturer’s catalog for other available lengths.

COMMON VENTING

The water heaters covered by this manual may be installed using a common horizontal direct vent kit. Contact your local distributor or call the parts department phone number listed on the back cover of this manual for more information or to order.
CONCENTRIC TERMINATION INSTALLATION

1. Concentric terminations must be ordered separately. BTH 300 - 500 models must use the 6 inch concentric termination for both 4" & 6" vent diameters; Part Number: 100113124. Contact your local distributor or call the parts department phone number on the back cover of this manual to order concentric terminations.

2. Determine the location for the termination.
   **NOTE:** Roof termination is preferred since it is less susceptible to damage, has reduced chances to intake contaminants and vent vapors are less visible.

3. When installing a concentric termination vertically through the roof; ensure that all exterior vertical clearance requirements for the concentric termination, shown in Figure 24 and Figure 26 on page 30, are being maintained. These clearances and those cited by local and national codes must be maintained.

4. When installing a concentric termination vertically through a flat roof, the termination’s vent cap must be a minimum of 10 feet (3 m) away from any parapet, vertical wall or structure as shown in Figure 24.
   **NOTE:** If this required distance to a parapet, vertical wall or structure cannot be maintained, standard terminations must be used. See Vertical Termination Installation on page 24.

5. When installing a concentric termination through a sidewall; ensure that all exterior sidewall clearance requirements for the termination, shown in Figure 45b on page 37, are being maintained. These clearances and those cited by local and national codes must be maintained.

6. When installing multiple concentric terminations vertically through a roof or horizontally through a sidewall ensure the required clearances between terminations and groupings of multiple terminations are maintained. See pages 31 and 32 for more information.

7. Cut a 7 inch (18 cm) diameter hole for 6 inch concentric terminations where they will pass through the wall or roof.
   **NOTE:** Beware of concealed wiring and piping when cutting through the wall or roof.

8. When installing multiple concentric terminations vertically through the roof in the same location the termination caps for all concentric terminations must be at the same height measured from ground. See Multiple Concentric Termination Arrangements on page 31.

9. Determine if the concentric termination will need to be shortened to accommodate required clearances or to ensure all vent caps are at the same height when installing multiple terminations vertically through the roof in the same location.

See Figure 25 for the minimum lengths allowed for the 6 inch concentric termination.

**Note:** When shortening the length of the termination carefully measure and cut the larger (intake air) pipe first. Cut the same amount of pipe off of the smaller (vent) pipe.

**Note:** Lengthening of the Concentric Vent Termination is not permitted.

---

**CONCENTRIC TERMINATION(S) MUST BE A MINIMUM OF 10 FEET (3 m) AWAY FROM ANY PARAPET, VERTICAL WALL OR STRUCTURE.**

**INTAKE AIR PIPE**

**VENT PIPE**

**6 INCH CONCENTRIC TERMINATION FLAT ROOF CLEARANCE**

Figure 24
Assemble and install the 6 inch concentric termination. Refer to Figure 25, Figure 26 and Figure 27 for these instructions:

1. Cement the Y fitting to the larger diameter intake air pipe.

2. Slide the intake air pipe and Y fitting assembly from inside the building through the hole cut for the termination in the roof or sidewall. Ensure no foreign materials such as insulation accumulate inside the assembly.

3. Secure the intake air Y fitting assembly using field supplied metal strapping or equivalent support materials.

4. On installations installed through the roof slide a field supplied plumbing boot or roof flashing over the intake air Y fitting assembly and secure it to the roof.

5. Seal around the plumbing boot or roof flashing.

6. Cement the vent cap onto the vent pipe. Alternately a field-supplied stainless steel screw may be used to secure the 2 components together when field disassembly is desired for cleaning. A pilot hole must be drilled for the screw to prevent damage/cracking of the vent cap and/or vent pipe.

7. Install the vent cap/vent pipe assembly into the intake air Y fitting assembly. Ensure small diameter vent pipe is cemented and bottomed in the Y fitting.

8. Connect the intake air and vent piping from the water heater to the 6 inch concentric termination using field supplied 6" x 4" reducer couplings as needed. Cement all fittings and pipe in place.

9. Return to Direct Vent Installation on page 23 to complete the installation of the intake air and vent piping between the concentric termination and the water heater.
MULTIPLE CONCENTRIC TERMINATION CLEARANCES

When installing multiple concentric terminations vertically through a roof or horizontally through a sidewall ensure the required clearances (separation) between terminations are maintained. Ensure multiple terminations are arranged or grouped as required.

NOTE: These clearances must be maintained to prevent the recirculation of vent (exhaust) gases to the intake air. Clearances are measured between the edges of the concentric termination caps.

When installing multiple concentric terminations through a roof or through a sidewall the clearances shown in Figure 28 must be maintained.

See Multiple Concentric Termination Arrangements on page 31.

Close Proximity & Standard Clearance

1. The clearance between multiple termination caps must be 0 inches (touching) to a maximum of 2 inches (5 cm), dimension A - Figure 28, when installing concentric terminations in close proximity. See Figure 28 through 32.
2. The clearance between multiple termination caps must be increased to a minimum of 24 inches (61 cm), dimension B - Figure 28, when installation in close proximity (above) is not possible. This is the standard clearance.

Four Concentric Terminations

1. When installing four concentric terminations through a roof or through a sidewall in close proximity they may be arranged into stacked rows of two as shown in Figure 30 or lateral rows of two as shown in Figure 31.
2. Four is the maximum number of concentric terminations that may be installed in a group where all terminations are in close proximity as shown in Figure 30.

Groups Of Terminations

1. When installing multiple groups of concentric terminations through a roof or through a sidewall in close proximity they can be installed into stacked groups of four as shown in Figure 32. Lateral groups of four as shown in Figure 31 may be a more convenient installation arrangement for multiple groups depending on available space.
MULTIPLE CONCENTRIC TERMINATION ARRANGEMENTS

The illustrations on this page show some of the installation arrangements for multiple concentric terminations that are allowed.

See Multiple Concentric Termination Clearances on page 31 for detailed information on clearances and additional arrangement options.

NOTE: When multiple concentric terminations are installed through a roof in the same location all termination caps must be at the same height measured from the ground.

Two Concentric Terminations

Two concentric terminations may be installed in close proximity as shown in Figure 33 or with standard clearances when this arrangement is not possible. See Figure 28 on page 31 for detailed information on clearances. See Figure 29 on page 31 when installing three concentric terminations.

Four Concentric Terminations

Four concentric terminations may be installed in close proximity as shown in Figure 34. See Figure 30 and Figure 31 on page 31 for detailed information on clearances and additional arrangement options.

Eight Concentric Terminations

Eight concentric terminations may be installed in two stacked groups of four, in close proximity, as shown in Figure 35. See Figure 32 on page 31 for detailed information on clearances.

Lateral groups of four as shown in Figure 31 on page 31 may be a more convenient installation arrangement for multiple groups depending on available space.
LOW PROFILE VENT INSTALLATION

This water heater is certified for sidewall direct venting with IPEX System 636 Low Profile Vent Kit. Follow instructions below for proper installations.

All termination kits must be located and installed in accordance with local building code and CSA B149.1 Natural Gas and Propane Installation Code.

1. Once the proper location has been determined, cut 2 holes in the wall large enough to accommodate the pipe. Pipe diameters and distance between hole centers can be found in Table 12.

2. Slide both the intake and exhaust pipes through the holes. Solvent cement both pipes to the base of the vent termination kit, follow the solvent cementing procedures outlined in the IPEX System 636 Installation Guide, which is available on the web www.ipexinc.com.

3. To fasten the Base to the wall, use the supplied screws and anchors. A 3/16” (5mm) hole, 1-3/16” (30mm) deep, will need to be drilled for the anchors. Locate the anchor hole using the base as a template.

4. Screw the Cap to the Base using the supplied screws.

5. Once the vent termination and pipes are secured, the wall penetrations will need to be sealed from the interior using a PVC-compatible sealant material.

6. All vent pipes and air inlets must terminate at the same height to avoid possibility of severe personal injury, death, or substantial property damage.

7. Operate heater through 1 heat cycle to ensure combustion-air and vent pipes are properly connected to concentric vent termination

---

### TABLE 12

Low Profile Termination Kits - Dimensions

<table>
<thead>
<tr>
<th>AOS Kit Number</th>
<th>IPEX Part Number</th>
<th>Description</th>
<th>Pipe Outside Diameter</th>
<th>Hole Spacing (Center to Center)</th>
</tr>
</thead>
<tbody>
<tr>
<td>100187888</td>
<td>196986</td>
<td>4” Flush Mount Vent Kit</td>
<td>4.50”</td>
<td>5.63”</td>
</tr>
<tr>
<td>100187889</td>
<td>196080</td>
<td>6” Flush Mount Vent Kit</td>
<td>6.61”</td>
<td>7.63”</td>
</tr>
</tbody>
</table>

Each Kit Contains

<table>
<thead>
<tr>
<th>Qty</th>
<th>Item Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Base (two holes)</td>
</tr>
<tr>
<td>1</td>
<td>Cap (one hole)</td>
</tr>
<tr>
<td>8</td>
<td>Stainless Steel Screws</td>
</tr>
<tr>
<td>4</td>
<td>Plastic Anchors</td>
</tr>
</tbody>
</table>
VENTING ARRANGEMENTS

*Direct Vent combustion air intake drains are required in certain situations. See the section on Direct Vent Air Intake Moisture Protection on page 24.
*Direct Vent combustion air intake drains are required in certain situations. See the section on Direct Vent Air Intake Moisture Protection on page 24.
VENT terminal clearances for “Power Vent” installations. Power Vent configurations use room air for combustion.

### CANADIAN INSTALLATIONS ¹

<p>| | | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Clearance above grade, veranda, porch, deck or balcony</td>
<td>12 inches (30 cm)</td>
<td>12 inches (30 cm)</td>
<td>H</td>
</tr>
<tr>
<td>B</td>
<td>Clearance to window or door that may be opened</td>
<td>6 in (15 cm) for appliances ≤ 10,000 Btu/h (3 kW), 12 in (30 cm) for appliances &gt; 10,000 Btu/h (3 kW) and ≤ 100,000 Btu/h (30 kW), 36 in (91 cm) for appliances &gt;100,000 Btu/h (30 kW)</td>
<td>4 feet (1.2 m) below or to side of opening; 1 foot (30 cm) above opening</td>
<td>I</td>
</tr>
<tr>
<td>C</td>
<td>Clearance to permanently closed window</td>
<td>12 inches (30 cm)*</td>
<td>12 inches (30 cm)*</td>
<td>J</td>
</tr>
<tr>
<td>D</td>
<td>Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 feet (61 cm) from the center line of the terminal</td>
<td>12 inches (30 cm)*</td>
<td>12 inches (30 cm)*</td>
<td>K</td>
</tr>
<tr>
<td>E</td>
<td>Clearance to unventilated soffit</td>
<td>12 inches (30 cm)*</td>
<td>12 inches (30 cm)*</td>
<td>L</td>
</tr>
<tr>
<td>F</td>
<td>Clearance to outside corner</td>
<td>2 feet (60 cm)*</td>
<td>2 feet (60 cm)*</td>
<td>M</td>
</tr>
<tr>
<td>G</td>
<td>Clearance to inside corner</td>
<td>18 inches (45 cm)*</td>
<td>18 inches (45 cm)*</td>
<td></td>
</tr>
</tbody>
</table>

### US INSTALLATIONS ²

<p>| | | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
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</thead>
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<tr>
<td>B</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>C</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D</td>
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<td></td>
<td></td>
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</tr>
<tr>
<td>E</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>F</td>
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<td></td>
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<td></td>
</tr>
<tr>
<td>G</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

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1. In accordance with the current CSA B149.1, Natural Gas and Propane Installation Code.

† A vent shall not terminate directly above a sidewalk or paved driveway that is located between two single family dwellings and serves both dwellings. Where it may cause hazardous frost or ice accumulations on adjacent property surfaces.

‡ Permitted only if veranda, porch, deck, or balcony is fully open on a minimum of two sides beneath the floor.

* Clearance in accordance with local installation codes and the requirements of the gas supplier and the manufacturer’s installation instructions.
VENT TERMINATION CLEARANCES SIDEWALL DIRECT VENT

DIRECT VENT
(using outdoor air for combustion)
EXTERIOR CLEARANCES FOR SIDEWALL VENT TERMINATION

Legend:
[V] = Vent terminal  [X] = Air supply inlet  [□] = Area where terminal is not permitted

Figure 45b
Vent terminal clearances for “Direct Vent” installations. Direct Vent configurations use outdoor air for combustion.

<table>
<thead>
<tr>
<th></th>
<th>CANADIAN INSTALLATIONS 1</th>
<th>US INSTALLATIONS 2</th>
<th>CANADIAN INSTALLATIONS 1</th>
<th>US INSTALLATIONS 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Clearance above grade, veranda, porch, deck or balcony</td>
<td>12 inches (30 cm)</td>
<td>12 inches (30 cm)</td>
<td>Hur</td>
</tr>
<tr>
<td>B</td>
<td>Clearance to window or door that may be opened</td>
<td>6 in (15 cm) for appliances ≤ 10,000 Btu/h (3 kW), 12 in (30 cm) for appliances &gt; 10,000 Btu/h (3 kW) and ≤ 100,000 Btu/h (30 kW), 36 in (91 cm) for appliances &gt; 100,000 Btu/h (30 kW)</td>
<td>6 in (15 cm) for appliances ≤ 10,000 Btu/h (3 kW), 9 in (23 cm) for appliances &gt; 10,000 Btu/h (3 kW) and ≤ 50,000 Btu/h (15 kW), 12 in (30 cm) for appliances &gt; 50,000 Btu/h (15 kW)</td>
<td>I</td>
</tr>
<tr>
<td>C</td>
<td>Clearance to permanently closed window</td>
<td>6 inches (15 cm)*</td>
<td>6 inches (15 cm)*</td>
<td>J</td>
</tr>
<tr>
<td>D</td>
<td>Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 feet (61 cm) from the center line of the terminal</td>
<td>12 inches (30 cm)*</td>
<td>12 inches (30 cm)*</td>
<td>K</td>
</tr>
<tr>
<td>E</td>
<td>Clearance to unventilated soffit</td>
<td>12 inches (30 cm)*</td>
<td>12 inches (30 cm)*</td>
<td>L</td>
</tr>
<tr>
<td>F</td>
<td>Clearance to outside corner</td>
<td>2 feet (60 cm)*</td>
<td>2 feet (60 cm)*</td>
<td>M</td>
</tr>
<tr>
<td>G</td>
<td>Clearance to inside corner</td>
<td>18 inches (45 cm)*</td>
<td>18 inches (45 cm)*</td>
<td></td>
</tr>
</tbody>
</table>

1 In accordance with the current CSA B149.1, Natural Gas and Propane Installation Code.
2 In accordance with the current ANSI Z223.1/NFPA 54, National Fuel Gas Code.
† A vent shall not terminate directly above a sidewalk or paved driveway that is located between two single family dwellings and serves both dwellings. Where it may cause hazardous frost or ice accumulations on adjacent property surfaces.
‡ Permitted only if veranda, porch, deck, or balcony is fully open on a minimum of two sides beneath the floor.
* Clearance in accordance with local installation codes and the requirements of the gas supplier and the manufacturer’s installation instructions.
WATER HEATER INSTALLATION

CONDENSATE DRAIN INSTALLATION

Installation must conform with these instructions and local building codes.

Condensate neutralizer kits are available. Contact your distributor or Service Agency.

Field supplied materials required for installation include:
- Approved PVC cement and PVC primer.
- 1/2 inch PVC pipe - minimum length to equal the distance between the water heater and a suitable building drain.
- 1/2 inch PVC fittings (elbows, couplings and adapters) necessary to install a condensate drain line between the exhaust/condensate elbow assembly and a suitable building drain.
- Floor mounted standoffs to brace the drain line.

INSTALLATION NOTES

1. The condensate drains from the water heater’s covered by this instruction have PH levels between 4.3 and 5.0. Install a commercially available neutralizing kit if required by local codes. Lower PH levels are acidic. Do not connect a metal condensate drain line, such as copper pipe, to the water heater for this reason.

2. The field installed condensate drain line must not be less than 1/2 inch PVC in size. The condensate line must slope to an open drain.

3. Do not install an additional trap in the condensate drain piping. DO NOT remove, modify or alter the factory condensate trap.

INSTALLATION INSTRUCTIONS

1. Ensure the water heater’s Enable/Disable switch is in the “Disable” position.

2. Install a 1/2 inch PVC condensate drain line between the condensate drain connection on the Exhaust/Condensate Elbow and a suitable building drain. The exhaust elbow has a “built in” condensate trap. Do not install an additional trap in the condensate drain piping, Figure 46.

3. Terminate the condensate drain piping with an elbow above the drain. Ensure that any discharge will exit the condensate drain line no more than 6 inches (15.2 cm) above a suitable building drain, or external to the building, see Figure 46.

NOTE: In cold climates it is recommended the condensate drain be terminated at a suitable drain inside the building.

4. Ensure the condensate drain line is not elevated above the condensate drain connection on the exhaust/condensate elbow, see Figure 46.

5. Brace the condensate drain line with floor mounted standoffs every three feet.

6. Ensure the condensate drains freely during start up, see Start Up on page 52.

7. Condensate clean out cap must be on and tight when unit is in operation.

Figure 46
SUPPLY GAS LINE INSTALLATION

Contact your local gas utility company to ensure that adequate gas service is available and to review applicable installation codes for your area.

Be sure that the gas meter has sufficient capacity to supply the rated gas input of the water heater as well as the requirements of all other gas fired equipment supplied by the meter. If the gas meter is undersized, the gas company will have to install a properly sized gas meter.

**WARNING**

- Do not use water heater with any gas other than the gas shown on the rating label.
- Excessive gas pressure to gas valve can cause serious injury or death.
- Turn off gas lines during installation.
- Contact a qualified installer or service agency for installation and service.

Make sure gas supplied is same type listed on the water heater's rating label.

The water heaters covered in this manual are not intended for operation at higher than 14.0” W. C. (2.49 kPa) for natural and propane gas supply pressure, see Table 4 on page 10. The water heaters covered in this manual require supply gas regulators to maintain required supply gas pressure. Exposure to higher gas supply pressure may cause damage to the gas controls which could result in fire or explosion. If overpressure has occurred such as through improper testing of gas lines or malfunction of the supply system the water heater’s gas valve must be checked for safe operation by a Qualified Service Agency.

Ensure supply regulator vent lines and the safety vent valves are protected against blockage. These are components of the gas supply system, not the water heater. Vent blockage may occur during ice storms.

It is important to guard against gas valve fouling from contaminants in the gas ways. Such fouling may cause improper operation, fire or explosion. If copper supply lines are used they must be internally tinned and certified for gas service.

![Diagram of Regulated Gas Supply Line](image)

**Figure 47**

Ensure all gas pipe is clean on the inside before installation. To trap any dirt or foreign material in the gas supply line a sediment trap must be installed as shown in Figure 47. The sediment trap must be readily accessible and not subject to freezing conditions. Install in accordance with the recommendations of the local gas utility company.

**GAS LINE SIZING**

Minimum required supply gas line sizes are shown in Table 5 on page 10. Depending on the developed equivalent length and/or the number of appliances connected to a common main, the size of supply gas lines may have to be increased.

Size the supply/main gas line(s) in accordance with Table 13 or Table 14. The values given in Table 13 and Table 14 are for straight lengths of iron pipe at 0.5” W. C. (125 Pa) pressure drop, which is considered normal for low pressure systems. Note that fittings such as elbows and tees will add to the pipe pressure drop.

Schedule 40 Steel or Wrought Iron Pipe is the preferred material for the gas line of this water heater. It is imperative to follow the sizing recommendations in the latest version of the National Fuel Gas Code if Corrugated Stainless Steel Tubing (CSST) is used as the gas line for this water heater.

**SUPPLY GAS LINE SIZING U. S. UNITS**

<table>
<thead>
<tr>
<th>LENGTH IN FEET</th>
<th>NORMAL IRON PIPE SIZES (INCHES)</th>
<th>INPUT IN THOUSANDS BTU/HR</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 1/4”</td>
<td>1 1/2”</td>
</tr>
<tr>
<td>10</td>
<td>1400</td>
<td>2100</td>
</tr>
<tr>
<td>20</td>
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<td>1460</td>
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<td>30</td>
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<td>200</td>
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**SUPPLY GAS LINE SIZING METRIC UNITS**

<table>
<thead>
<tr>
<th>LENGTH IN METERS</th>
<th>NORMAL IRON PIPE SIZES (INCHES)</th>
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<td>1.0</td>
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<td>3.0</td>
<td>410</td>
<td>615</td>
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<td>6.1</td>
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<td>428</td>
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<td>225</td>
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<td>264</td>
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<td>18.3</td>
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<td>21.3</td>
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<td>53.3</td>
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<tr>
<td>61.0</td>
<td>N/A</td>
<td>126</td>
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</table>
GAS LINE CONNECTION
1. The water heaters covered by this manual are shipped from the factory with a 1 1/2" supply gas connection, see Table 1 on page 10. Connect the supply gas line to the water heater's 24 VAC Gas Valve in accordance with all applicable local and national code requirements, see Figure 48.

2. BTH 500 natural gas models require a 1 1/2" minimum supply gas line. All other water heaters covered by this manual require a 1 1/4" minimum supply gas line. See Table 5 on page 10.

3. Apply thread sealing compounds (pipe dope/ Teflon tape) sparingly and only to the male threads of the pipe joints. Do not apply sealing compound to the first two threads. Use pipe dope or Teflon tape marked as being resistant to the action of liquid petroleum (LP/propane) gases.

4. Use only a smooth jaw adjustable wrench (such as a monkey wrench) as a back up on the body of the 24 VAC Gas Valve when tightening the first pipe nipple into the body of the valve. DO NOT use a standard pipe wrench (Stillson wrench) with metal tooth jaws as this may permanently damage the valve.

5. Use a standard pipe wrench (Stillson wrench) as a back up on the first pipe nipple installed above when connecting other fittings and pipe in the supply gas line to prevent 24 VAC Gas Valve on water heater from twisting during installation.

6. To prevent damage, care must be taken not to apply too much torque when connecting the supply gas line to the water heater.

7. Install a sediment trap as shown in Figure 47 on page 39.

8. Install a Main Gas Shutoff valve in the supply gas line as shown in Figure 47 on page 39.

NOTE: Should overheating occur or the gas supply fail to shut off, turn off the Main Gas Shutoff valve to the water heater.

Figure 48

GAS LINE LEAK TESTING

WARNING
Fire and Explosion Hazard

- Use joint compound or Teflon tape compatible with propane gas.
- Leak test gas connections before placing the water heater in operation.
- Disconnect gas piping at main gas shutoff valve before leak testing heater.
- Install sediment trap in accordance with NFPA 54 or CAN/CSA 149.1.

Any time work is done on the gas supply system perform a leak test to avoid the possibility of fire or explosion.

1. For test pressures exceeding 1/2 psi (3.45 kPa) disconnect the water heater and its Main Gas Shutoff Valve from the gas supply piping system during testing, see Figure 47 on page 39. The gas supply line must be capped when disconnected from the water heater.

2. For test pressures of 1/2 psi (3.45 kPa) or less, the water heater need not be disconnected, but must be isolated from the supply gas line by closing the Main Gas Shutoff Valve during testing.

3. Paint all supply gas line joints and connections upstream of the water heater with a rich soap and water solution to test for leaks. Bubbles indicate a gas leak. Do not use matches, candles, flame or other sources of ignition for this purpose.

4. Repair any leaks before placing the water heater in operation.

PURGING

Gas line purging is required with new piping or systems in which air has entered. Purging should be performed per the current edition of NFPA 54 the National Fuel Gas Code.

ELECTRICAL WIRING

All electrical work must be installed in accordance with the National Electrical Code, ANSI/NFPA 70 or the Canadian Electrical Code, CSA C22.1 and local requirements.

When installed, the water heater must be electrically grounded in accordance with local codes or, in the absence of local codes, with the National Electrical Code, ANSI/NFPA 70 or the Canadian Electrical Code, CSA C22.1.

If any of the original wire as supplied with the water heater must be replaced, it must be replaced with 105°C rated wiring or its equivalent, except in the burner housing. In this case 200°C rated wire must be used.

DEDICATED POWER WIRING AND BREAKERS

Dedicated power supply wires, ground wiring and dedicated circuit breakers often prevent electrical line noise and are required when installing the water heater.

NOTE: This water heater should not be connected to an electrical supply with a Ground Fault Circuit Interrupter (GFCI) or Arc Fault Circuit Interrupter (AFCI) with Integral GFCI protection as defined in NFPA 70, CSA C22.1 and UL 943.

POWER SUPPLY CONNECTIONS

Read the requirements for the Power Supply on page 13 before connecting power.

The 120 VAC hot wire from the power supply must connect to the black jumper wire or the "L1" terminal block location in the junction box and the 120 VAC neutral wire must connect to the white jumper wire or the "Neutral" terminal block location in the junction box for correct polarity. See Figure 49.

Power supply connections must be made as follows:
1. Turn off power at the water heater's enable/disable switch and the breaker that supplies power to the water heater.
2. Remove the junction box cover. See Figure 3 on page 8 for junction box location.
3. Connect the 120VAC hot wire from the power supply to the black jumper wire or the terminal block location marked "L1" inside of the junction box located on top of the water heater. If the black jumper wire is used, make the connection inside of the junction box with a properly sized wire nut and wrap electrical tape around the wire nut and wire end. See junction box Figure 49 on page 41 and wiring diagram Figure 58 on page 66.
4. Connect the 120VAC neutral wire from the power supply to the white jumper wire or the terminal block location marked "Neutral" inside of the junction box located on top of the water heater. If the white jumper wire is used, make the connection inside of the junction box with a properly sized wire nut and wrap electrical tape around the wire nut and wire end. See junction box Figure 49 on page 41 and wiring diagram Figure 58 on page 66.
NOTE: If electrical connections are made directly to the terminal block remove the jumper wires before making connection.

5. Connect the ground wire from the power supply to the green jumper wire or the ground terminal location inside of the junction box located on top of the water heater. If the green jumper wire is used, make the connection inside of the junction box with a properly sized wire nut and wrap electrical tape around the wire nut and wire end. See junction box Figure 49 and wiring diagram Figure 58 on page 66.

6. Replace the junction box cover when connections are complete.

NOTE: Do not apply power to the water heater before installation is complete and the water heater is filled with water.

7. Reinstall the CCB enclosure cover.

8. Route the control wires inside the junction box on the top of the water heater; see Figure 3 on page 8 to locate the junction box. Use an available knock-out to route the wires inside the junction box.

9. Install field supplied control wiring and conduit as required by national and local codes between the water heater’s junction box and the external supervisory control. Connect the wiring from the external control to the control wires inside the junction box using wire nuts and electrical tape.

10. Connect the control wiring to a set of dry contacts on the external control. Follow the control manufacturer’s instructions for making connections.

11. Restore power to the water heater.

12. From the water heaters UIM “Heater Information Screen” select “Use External Enable” and change to “Yes”. See Figure 3 on page 8 to locate the UIM.

NOTE: Whenever the external control opens the set of dry contacts used, water heating operation will be disabled. Whenever the external control closes the set of dry contacts used, water heating operation will be enabled. A diagonal line and circle appears over the thermometer icon on the UIM when water heating operation is disabled. See the Status Icons descriptions in Table 16 on page 45.

NOTE: Ensure the water heater is protected from freezing temperatures when water heating operation is disabled. Damage to the water heater caused by freezing temperatures is not covered under the limited warranty.

**WATER LINE CONNECTIONS**

The water piping installation must conform to these instructions and to all local and national code authority having jurisdiction. Good practice requires that all heavy piping be supported. Read and observe all requirements in the following sections before installation of the water piping begins:

1. **Mixing Valves** on page 14.
2. **Dishwashing Machines** on page 14.
3. **Temperature-Pressure Relief Valve** on page 15.
5. For multiple water heater installations see **Water Piping Diagrams** beginning on page 68.

**WATER PIPING DIAGRAMS**

This manual provides detailed water piping diagrams for typical methods of application for the water heaters, see Water Piping Diagrams beginning on page 68.

The water heater may be installed with or without a separate storage tank. When used with a separate storage tank, the circulation may be either by gravity or by means of a circulating pump. When a circulating pump is used, it is important to note that the flow rate should be slow so that there will be a minimum of turbulence inside the water heater storage tank. Adjust flow by throttling a full port ball valve installed in the circulating line on the outlet side of the pump. Never throttle flow on the suction side of a pump. See the Water Piping Diagrams beginning on page 68.

NOTE: In addition to the factory installed Temperature-Pressure Relief Valve (T&P valve) on the water heater, each remote storage tank that may be installed and piped to a water heating appliance must also have its own properly sized, rated and approved Temperature-Pressure Relief Valve installed.

Call the toll free technical support phone number listed on the back cover of this manual for further assistance in sizing a T&P valve for remote storage tanks.
THERMOMETERS (NOT SUPPLIED)
Thermometers are installed in the water piping system as a means of detecting the temperature of the hot water supply at critical points in the system. Field supplied thermometers should be obtained and installed. See Water Piping Diagrams on page 68.

WATER (POTABLE) HEATING AND SPACE HEATING
1. All water piping components connected to the water heater that are for space heating applications shall be suitable for use with potable water.
2. Toxic chemicals, such as those used for boiler treatment, must NEVER be introduced into this system.
3. The water heaters covered in this manual may never be connected to any existing heating system or component(s) previously used with non-potable water heating appliance.
4. When the system requires water for space heating that exceed safe temperatures at domestic water fixtures a mixing valve must be installed, see Mixing Valves on page 14.
5. These water heaters cannot be used in space heating applications only.

T&P VALVE DISCHARGE PIPE

CAUTION
Water Damage Hazard

- Temperature-Pressure Relief Valve discharge pipe must terminate at adequate drain.

Install a discharge pipe between the T&P valve discharge opening and a suitable floor drain. Do not connect discharge piping directly to the drain unless a 6” (15.2 cm) air gap is provided. To prevent bodily injury, hazard to life, or property damage, the relief valve must be allowed to discharge water in adequate quantities should circumstances demand. If the discharge pipe is not connected to a drain or other suitable means, the water flow may cause property damage.

T&P Valve Discharge Pipe Requirements:
- Shall not be smaller in size than the outlet pipe size of the valve, or have any reducing couplings or other restrictions.
- Shall not be plugged or blocked.
- Shall not be exposed to freezing temperatures.
- Shall be of material listed for hot water distribution.
- Shall be installed so as to allow complete drainage of both the Temperature-Pressure Relief Valve and the discharge pipe.
- Must terminate a maximum of six inches above a floor drain or external to the building. In cold climates, it is recommended that the discharge pipe be terminated at an adequate drain inside the building.
- Shall not have any valve or other obstruction between the relief valve and the drain.

This water heater is provided with a properly rated/sized and certified combination temperature - pressure (T&P) relief valve by the manufacturer. See Temperature-Pressure Relief Valve on page 15 for information on replacement and other requirements.
TEMPERATURE REGULATION

HIGH TEMPERATURE LIMIT CONTROL (ECO)

This water heater is equipped with an ECO (energy cut off) non adjustable high temperature limit switch. The ECO is a normally closed switch that opens (activates) on a rise in temperature.

The ECO is located inside the Upper Temperature Probe (two red wires), see Figure 3 on page 8 for location. The ECO switch contacts will open when the water temperature reaches approximately 202°F (94°C) and close at approximately 140°F (60°C).

If the ECO activates (contacts open) due to abnormally high water temperatures in the storage tank the control system will immediately de-energize the 24 VAC Gas Valve and end the current heating cycle. The control system will "lock out" disabling further heating operation. The control system will display the "Energy Cut Out (ECO)" Fault message on the LCD screen. It is important that a Qualified Service Agent be contacted to determine the reason for the ECO activation before resetting the ECO. Once the reason has been determined and corrected the ECO can be reset as follows:

Should the ECO activate, the water temperature must drop below 140°F (60°C) before the control system can be reset. Once the water temperature has cooled below this point the power supply to the water heater must be turned off and on again to reset the control system.

THERMOSTAT CONTROL

Hot water temperatures required for automatic dishwasher and laundry use can cause scald burns resulting in serious personal injury and/or death. Table 15 shows the approximate time-to-burn relationship for normal adult skin.

The temperature at which injury occurs varies with the person’s age and duration of exposure. The slower response time of children, the elderly or physically or mentally disabled persons increases the hazards to them. If anyone using hot water provided by the water heater being installed fits into one of these groups or if there is a local code or state law requiring a certain water temperature at the point of use, then special precautions must be taken.

In addition to using the lowest possible temperature setting that satisfies the demand of the application a mixing valve can be installed at the water heater (see Figure 8 on page 14) or at the hot water taps to further reduce system water temperature.

Never allow small children to use a hot water tap or draw their own bath water. Never leave a child or disabled person unattended in a bathtub or shower.

The water heater should be located in an area where the general public does not have access to set temperatures.

Setting the Operating Set Point at 120°F (49°C) will reduce risk of scalds. Some States require settings at specific lower temperatures.

<table>
<thead>
<tr>
<th>Water Temperature °F (°C)</th>
<th>Time for 1st Degree Burn (Less Severe Burns)</th>
<th>Time for Permanent Burns 2nd &amp; 3rd Degree (Most Severe Burns)</th>
</tr>
</thead>
<tbody>
<tr>
<td>110 (43)</td>
<td>(normal shower temp.)</td>
<td></td>
</tr>
<tr>
<td>116 (47)</td>
<td>(pain threshold)</td>
<td></td>
</tr>
<tr>
<td>116 (47)</td>
<td>35 minutes</td>
<td>45 minutes</td>
</tr>
<tr>
<td>122 (50)</td>
<td>1 minute</td>
<td>5 minutes</td>
</tr>
<tr>
<td>131 (55)</td>
<td>5 seconds</td>
<td>25 seconds</td>
</tr>
<tr>
<td>140 (60)</td>
<td>2 seconds</td>
<td>5 seconds</td>
</tr>
<tr>
<td>149 (65)</td>
<td>1 second</td>
<td>2 seconds</td>
</tr>
<tr>
<td>154 (68)</td>
<td>instantaneous</td>
<td>1 second</td>
</tr>
</tbody>
</table>


The water heaters covered in this manual are equipped with an electronic control system to regulate the water temperature inside the storage tank. The control system senses temperature from two factory installed temperature probes, one installed in the top of the storage tank and one installed near the bottom. See Figure 3 on page 8 and Figure 4 on page 9 for location.

The "Operating Set Point" is adjusted to regulate water temperature inside the storage tank. This is an adjustable user setting in the control system’s “Temperatures Menu.” This and all control system parameters are accessed through the UIM (user interface module) located on the front of the water heater, see Figure 50.

The Operating Set Point is adjustable from 90°F (32°C) to 180°F (82°C). The factory setting is 120°F (49°C). See Operating Set Point And Differential Adjustment on page 47 for instructions on how to adjust the Operating Set Point and other user settings.

Set the Operating Set Point at the lowest setting which produces an acceptable hot water supply. This will always provide the most energy efficient operation.

MODULATION

The water heaters covered by this manual are capable of modulating their firing rate. The CCB monitors the water temperature in the tank and regulates the firing rate to achieve the target temperature setpoint. The firing rate is dictated by the hot water draw, proximity to the tank temperature setpoint, and various other temperature limitations.

HIGH TEMPERATURE APPLICATIONS

Higher operating temperatures cause more wear on all water heaters and will decrease the life span of the water heater. Consider installing a small booster water heater for high temperature applications, such as commercial dishwashers, to raise the outlet temperature from the larger primary water heater to the desired point of use temperature. Contact your local distributor or call the technical support phone number listed on the back cover of this manual for further technical assistance.

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<table>
<thead>
<tr>
<th>Tank Temperature</th>
<th>103°F</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating Set Point</td>
<td>120°F</td>
</tr>
</tbody>
</table>

Status: Heating

MENU HELP

Figure 50
OVERVIEW

The water heaters covered in this manual are equipped with an electronic control system that regulates water temperature inside the storage tank. Heating cycles and ignition are managed by the control system. The ECO (energy cut out), flame sensor, pressure switches and temperature probes are monitored by the control system. The Combustion Blower, Spark Ignition Transformer, 24 Volt Gas Valve and anode rods are all powered by the control system.

The main components of the control system are a UIM (user interface module) and a CCB (central control board). The UIM is located on the top front side of the water heater. The CCB is mounted on top of the water heater inside a protective enclosure. This unit is equipped with an Enable/Disable switch. To operate unit, make sure the switch is set to Enable. See Features And Components on page 7 for location of these and all water heater components.

CONTROL SYSTEM NAVIGATION

All operational information and user settings are displayed and accessed from the UIM. The UIM houses the control system's LCD Touch Display (liquid crystal display).

THE DESKTOP SCREEN

During normal operation the control system will display the "Desktop" screen on the LCD Touch Display which is the default screen. The control system will return to the Desktop screen when there are no active Fault or Alert conditions or when there has been no user input for several minutes.

- Manufacturer and water heater model information is displayed in Title Bar at the top of the Desktop screen.
- Menu titles are displayed in the Title Bar when navigating the control system menus.
- The first temperature shown on the Desktop screen, Tank Temperature, is the temperature of the water inside the water heater's storage tank.
- The second temperature shown on the Desktop screen is the Operating Set Point. The Operating Set Point is the temperature at which the control system will maintain the water inside the storage tank.
- Beneath the Operating Set Point is the "Status" line. The Status line shows the current operational state of the control system in real time, see Table 17 on page 46 for a description of the various operational states.
- The Desktop screen also displays animated "Status Icons" to convey operational information, see Table 16 on page 45 for descriptions of the Status Icons.
STATUS ICONS

The Status Icons are displayed on the Desktop screen and convey operational and diagnostic information. The icons are described in the table below. See Figure 59 on page 44. Ensure the water heater is properly grounded. Flame sensing requires an adequate earth ground. If the water heater is not properly grounded it will cause Ignition Failure. See Electrical Connections on page 56.

**TABLE 16**

<table>
<thead>
<tr>
<th>Icon</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="icon1.png" alt="Icon" /></td>
<td>Water temperature in the tank has fallen. Shaded area of the animated thermometer icon will rise and fall in response to water temperature in the storage tank as sensed from the Upper and Lower Temperature Probes. See page 8 and Figure 4 on page 9 for location of Temperature Probes.</td>
</tr>
<tr>
<td><img src="icon2.png" alt="Icon" /></td>
<td>Water temperature in the tank has reached the Operating Set Point. The control system enters the Standby mode.</td>
</tr>
<tr>
<td><img src="icon3.png" alt="Icon" /></td>
<td>The control is unable to initiate a heating cycle. This will happen whenever a Fault condition is detected by the control system or when the Enable/Disable switch on front panel is in disable position or Building Management system Enable/Disable circuit is an open circuit. Display will read &quot;Status: Water Heating Disabled&quot;. For more information see Enable / Disable Circuit (For Building Management Systems) on page 41.</td>
</tr>
<tr>
<td><img src="icon4.png" alt="Icon" /></td>
<td>The Combustion Blower is being energized.</td>
</tr>
<tr>
<td><img src="icon5.png" alt="Icon" /></td>
<td>The Spark Igniter is being energized. See Figure 2 on page 7 for Spark Igniter location.</td>
</tr>
<tr>
<td><img src="icon6.png" alt="Icon" /></td>
<td>The 24 Volt Gas Valve is being energized.</td>
</tr>
<tr>
<td><img src="icon7.png" alt="Icon" /></td>
<td>The control system has sensed flame at the Main Burner from the flame sensor. See the Sequence Of Operation Flow Chart on page 57 and Figure 2 on page 7.</td>
</tr>
<tr>
<td><img src="icon8.png" alt="Icon" /></td>
<td>The control system has declared a Fault condition and must be inspected/serviced by a Qualified Service Agent. Fault message details can be viewed in the Current Fault menu. Heating operation is disabled (lock out) until the condition that caused the Fault is corrected. Power to the water heater must be cycled off and on at the breaker to reset the control system. <strong>NOTE:</strong> Cycling power will not reset the control system if the condition that caused the Fault has not been corrected.</td>
</tr>
<tr>
<td><img src="icon9.png" alt="Icon" /></td>
<td>The control system has declared an Alert condition and must be inspected/serviced by a Qualified Service Agent. The water heater will continue to operate during an Alert condition.</td>
</tr>
</tbody>
</table>
OPERATING STATES
The current operational state of the water heater is displayed on the Desktop screen as the "Status." The common operational states are described in the table below. See Figure 59 on page 44. Ensure the water heater is properly grounded. Flame sensing requires an adequate earth ground. If the water heater is not properly grounded it will cause Ignition Failure. See Electrical Connections on page 56.

TABLE 17

<table>
<thead>
<tr>
<th>State</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standby</td>
<td>The water heater is not in an active heating cycle. IE: the Tank Temperature is at or above the Operating Set Point.</td>
</tr>
<tr>
<td>Input Verification</td>
<td>The control system is conducting a diagnostic check at the beginning of a heating cycle.</td>
</tr>
<tr>
<td>Water Heating Disabled</td>
<td>A Fault condition is detected by the control, the Enable/Disable switch on front panel is in disable position, or the Building Management system Enable/Disable is an open circuit.</td>
</tr>
<tr>
<td>Pre-Purge</td>
<td>The Combustion Blower is energized to flush residual flue gases from the combustion chamber prior to ignition.</td>
</tr>
<tr>
<td>Spark Igniter Energized</td>
<td>The Spark Igniter is energized.</td>
</tr>
<tr>
<td>Ignition Activation</td>
<td>The 24 Volt Gas Valve is energized and opens to allow fuel gas to flow to the Main Burner.</td>
</tr>
<tr>
<td>Ignition Verification</td>
<td>The control system is monitoring the flame sensor for the required minimum flame sensing current. Ensure the water heater is properly grounded. If the water heater is not properly grounded it will cause an Ignition Failure.</td>
</tr>
<tr>
<td>Inter-Purge</td>
<td>The Combustion Blower is energized to flush residual fuel gas from the combustion chamber after a failed ignition attempt.</td>
</tr>
<tr>
<td>Heating</td>
<td>Ignition was successful, flame sensing current has been established. The water in the storage tank is being heated.</td>
</tr>
<tr>
<td>Post-Purge</td>
<td>The Combustion Blower is energized to flush residual flue gases from the combustion chamber at the end of a heating cycle.</td>
</tr>
</tbody>
</table>
| Fault                  | The control system has detected a Fault condition. Heating operation is disabled until the Fault condition is corrected. Power to the water heater must be cycled off and on at the breaker to reset the control system.  
**NOTE:** Cycling power will not reset the control system if the condition that caused the Fault has not been corrected. |

CONTROL SYSTEM MENUS
From the Desktop screen pressing "Menu" on the LCD Touch Display will display the "Main Menu" this is where all control system menus are located. The table below describes the control system menus.

TABLE 18

<table>
<thead>
<tr>
<th>Menu</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temperatures</td>
<td>Most commonly accessed menu. Contains the Operating Set Point and Differential user settings.</td>
</tr>
<tr>
<td>Heater Status</td>
<td>This menu displays the current state of all pressure switches and the ECO (open/closed). The on/off status of the Combustion Blower, gas valve, Spark Igniter, flame sensor and other monitored water heater components are displayed in this menu.</td>
</tr>
<tr>
<td>Display Settings</td>
<td>Temperature units (°F or °C), the LCD appearance (brightness/contrast) and backlight delay user adjustable settings are located in this menu.</td>
</tr>
<tr>
<td>iCOMM</td>
<td>Displays iCOMM connection information.</td>
</tr>
<tr>
<td>Network Interface</td>
<td>Displays the Network Address information.</td>
</tr>
<tr>
<td>Heater Information</td>
<td>Elapsed time of operation, total heating cycle time, heating cycle count, heating on time along with UIM and CCB software revisions can be viewed in this menu.</td>
</tr>
<tr>
<td>Current Fault</td>
<td>Displays any current Alert or Fault messages.</td>
</tr>
<tr>
<td>Fault History</td>
<td>This control system menu retains a list of the last nine (9) Fault and Alert messages with a time stamp. The newest event will replace the oldest. Faults will clear after 30 days.</td>
</tr>
<tr>
<td>Fault Occurrence</td>
<td>This control system menu retains a running total of how many times each Fault condition has occurred since the water heater was first installed. The data does not clear and cannot be reset.</td>
</tr>
<tr>
<td>Restore Factory Defaults</td>
<td>This control system feature allows the user to restore control system user settings to their factory default settings. Display Settings preferences ARE NOT changed when factory defaults are restored.</td>
</tr>
<tr>
<td>Help Screens</td>
<td>Text based operational and user information explaining how to change user settings, navigate the control system menus and icon descriptions.</td>
</tr>
</tbody>
</table>
USER SETTINGS & CONTROL SYSTEM MENUS

TEMPERATURES MENU

Operating Set Point And Differential Adjustment

The Operating Set Point is adjustable from 90°F (42°C) to 180°F (82°C). The factory setting is 120°F (49°C). The Differential is adjustable from 2° to 20°. The factory setting is 8°. These user settings are accessed from the Temperatures menu. The following instructions will explain how to adjust these settings and navigate the control system menus.

When the water temperature sensed by the control system from the two (upper and lower) Temperature Probes reaches the Operating Set Point the control system will end the heating cycle. A heating cycle will be activated again when the sensed water temperature drops below the Operating Set Point minus the Differential setting.

NOTE: Lower Differential settings may cause excessive heating cycles (short-cycling) which can cause premature failure of heater components. Set the Differential at the highest setting which produces an acceptable hot water supply. Set the Operating Set Point to the lowest setting which produces an acceptable hot water supply for most efficient use.

<table>
<thead>
<tr>
<th>DESCRIPTION/ACTION</th>
<th>DISPLAY</th>
</tr>
</thead>
<tbody>
<tr>
<td>From the Desktop screen, press MENU. The &quot;Main Menu&quot; screen will be displayed.</td>
<td></td>
</tr>
<tr>
<td>The Main Menu is where all control system menus are listed, see Table 18 on page 46 for a complete list and description of control system menus. Use the Up and Down sidebar to view all control system menus from the Main Menu.</td>
<td></td>
</tr>
<tr>
<td>Press &quot;Temperatures&quot; to access the Temperature menu.</td>
<td></td>
</tr>
<tr>
<td>Press 'Operating Setpoint to access the temperature setpoint menu.</td>
<td></td>
</tr>
<tr>
<td>Press &quot;CHANGE&quot; to activate the adjustment mode for this menu item.</td>
<td></td>
</tr>
<tr>
<td>NOTE: Higher Temperature settings increase wear and operating costs. Set the Operating Set Point to the lowest setting which produces an acceptable hot water supply. This will always provide the most energy efficient operation and longer life.</td>
<td></td>
</tr>
<tr>
<td>Use the &quot;+&quot; and &quot;-&quot; Buttons to change the current setting.</td>
<td></td>
</tr>
<tr>
<td>Press &quot;ACCEPT&quot; to save the new setting. Press &quot;BACK&quot; to discard changes and return to the previously saved setting.</td>
<td></td>
</tr>
<tr>
<td>NOTE: Use this same procedure to change the Differential setting and other adjustable user settings in the control system menus.</td>
<td></td>
</tr>
</tbody>
</table>
### TEMPERATURES MENU

<table>
<thead>
<tr>
<th>DESCRIPTION/ACTION</th>
<th>DISPLAY</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Differential</strong> - Adjustable user setting that changes the tank temperature differential with a range of 2° to 20°F. The factory setting is 8°F.</td>
<td><img src="image" alt="Differential" /></td>
</tr>
<tr>
<td><strong>Tank Temperature</strong> - Non adjustable. Control system sensed temperature (averaged from upper &amp; lower temperature probes).</td>
<td><img src="image" alt="Tank Temperature" /></td>
</tr>
<tr>
<td><strong>Tank Probe Offset</strong> - adjustable user setting, range -5° to +5° (factory setting 0°).</td>
<td><img src="image" alt="Tank Probe Offset" /></td>
</tr>
</tbody>
</table>

**NOTE:** These settings should only be used if hot water supply temperature varies greatly from the Operating Set Point setting. The Tank Probe Offset is used to calibrate control system temperature sensing. This can improve the precision of temperature control in the storage tank and at points of use. This feature can also be used to compensate for building recirculation loops (hot water returning to the storage tank) that may cause the heating cycles to terminate prematurely.

Example: If the sensed temperature from a temperature probe is 120°F (49°C) and the Offset setting is adjusted to a value other than 0°, the control system would calibrate or “offset” the sensed temperature from the probe and the averaged tank temperature. Heating cycles would be activated and deactivated based on the calibrated (offset) temperature. A -5° setting results in +5° hotter water.

These settings are adjusted in the same way described for Operating Set Point And Differential Adjustment on page 47.

### HEATER STATUS MENU

<table>
<thead>
<tr>
<th>DESCRIPTION/ACTION</th>
<th>DISPLAY</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Status</strong> - displays the current Operating State, see Table 15 on page</td>
<td><img src="image" alt="Status" /></td>
</tr>
<tr>
<td><strong>ECO Contact, Low Gas PS, Blocked Inlet PS, Blocked Outlet PS, Blower Prover PS</strong> - displays the current state of the switch contacts; open or closed.</td>
<td><img src="image" alt="ECO Contact, Low Gas PS, Blocked Inlet PS, Blocked Outlet PS, Blower Prover PS" /></td>
</tr>
<tr>
<td><strong>Igniter On, Gas Valve On</strong> - displays whether or not the control system is currently energizing these water heater components; yes = energized, no = de-energized.</td>
<td><img src="image" alt="Igniter On, Gas Valve On" /></td>
</tr>
<tr>
<td><strong>Flame Detected</strong> - displays whether or not the control system has detected Main Burner flame during ignition from the flame sensor.</td>
<td><img src="image" alt="Flame Detected" /></td>
</tr>
<tr>
<td><strong>Blower RPM CMD</strong> – displays the controls commanded blower rmps. <strong>Blower RPM</strong> – displays the actual blower rmps.</td>
<td><img src="image" alt="Blower RPM CMD, Blower RPM" /></td>
</tr>
<tr>
<td><strong>Anode Current, Anode Tank Voltage, Anode Drive Voltage</strong> – displays the powered anodes current and voltage levels.</td>
<td><img src="image" alt="Anode Current, Anode Tank Voltage, Anode Drive Voltage" /></td>
</tr>
</tbody>
</table>

**NOTE:** Menu displays shown are for informational purposes only. The actual heater display will vary dependent upon the operational state of the water heater.
### DISPLAY SETTINGS

<table>
<thead>
<tr>
<th>DESCRIPTION/ACTION</th>
<th>DISPLAY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Press Display Settings from the Main Menu to enter this menu. This menu contains adjustable display options for viewing information on the UIM’s LCD screen. Use the Slidebar to navigate the menu.</td>
<td></td>
</tr>
<tr>
<td>- <strong>Temperature Units</strong> - Adjustable user setting that changes temperature units display to Celsius °C or Fahrenheit °F.</td>
<td></td>
</tr>
<tr>
<td>- <strong>Backlight Delay</strong> - Adjustable user setting that determines how long the UIM’s LCD backlight remains illuminated after a key has been pressed. Available settings are; Always Off, 10, 30 or 60 seconds and Always On.</td>
<td></td>
</tr>
<tr>
<td>- <strong>Contrast</strong> - Adjustable user setting to adjust the UIM’s LCD screen contrast between text and background.</td>
<td></td>
</tr>
<tr>
<td><strong>NOTE:</strong> These settings are adjusted in the same way described for the Operating Set Point And Differential Adjustment on page 47.</td>
<td></td>
</tr>
</tbody>
</table>

### HEATER INFORMATION

<table>
<thead>
<tr>
<th>DESCRIPTION/ACTION</th>
<th>DISPLAY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Press Heater Information from the Main Menu to enter this menu. This menu contains non adjustable operational information.</td>
<td></td>
</tr>
<tr>
<td>- <strong>Elapsed Time</strong> - Total accumulated time the control system (water heater) has been energized.</td>
<td></td>
</tr>
<tr>
<td>- <strong>Burner On Time</strong> - Total accumulated time the control system has been in the heating operating state; burner run time.</td>
<td></td>
</tr>
<tr>
<td>- <strong>Total Cycle Count</strong> - Total accumulated count of heating cycles.</td>
<td></td>
</tr>
<tr>
<td>- <strong>CCB Version</strong> - Software version for central control board.</td>
<td></td>
</tr>
<tr>
<td>- <strong>Config CRC</strong> - Verifies the configuration key matches the CCB programming.</td>
<td></td>
</tr>
<tr>
<td>- <strong>UIM Version</strong> - Software version for user interface module.</td>
<td></td>
</tr>
<tr>
<td>- <strong>Use External Enable</strong> - Enables/Disables the external enable circuit.</td>
<td></td>
</tr>
<tr>
<td>- <strong>External Enable Status</strong> - Displays whether or not the external enable circuit has been activated.</td>
<td></td>
</tr>
<tr>
<td>- <strong>Ignition Trials</strong> - Displays the number of ignition trials allowed.</td>
<td></td>
</tr>
<tr>
<td><strong>NOTE:</strong> Historical data is stored in the configuration key. If this “key” is replaced during servicing the historical data will be lost. The data stored in the new configuration key will no longer reflect the entire history of the water heater. The configuration key should never be replaced unless directed by Technical Support.</td>
<td></td>
</tr>
<tr>
<td>The Elapsed Time, Burner On Time and Cycle Count indicate age, usage and wear. If the Cycle Count per day is high (divide cycle count by days to determine cycles per day) or the cycle duration is short (determine burner on time total minutes, divide burner on time total minutes by cycle count) consider raising the Differential setting to avoid short cycling and excessive component wear, see Operating Set Point And Differential Adjustment on page 47.</td>
<td></td>
</tr>
<tr>
<td>This historical data can also be used to assist facilities managers in forecasting planned replacement of equipment to help avoid lengthy and costly hot water supply interruptions.</td>
<td></td>
</tr>
</tbody>
</table>
### CURRENT FAULT

**DESCRIPTION/ACTION**
Press Current Fault from the Main Menu to enter this menu. This menu contains non adjustable operational information. Use the Slidebar to navigate the menu.

This menu contains the current Fault or Alert error message. The time the Fault or Alert message occurred appears directly below. A brief description of what causes the particular Fault or Alert condition appears below that. Pressing "ADVANCED" will give more detailed service information and a list of possible causes for the Fault or Alert condition. See Fault And Alert Messages on page 60 for more detailed information and diagnostic procedures.

If there is no Fault or Alert condition active this menu will not contain any information, "(none)" will be shown next to Current Fault in the Main menu.

<table>
<thead>
<tr>
<th>DISPLAY</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Blocked Exhaust</strong></td>
</tr>
<tr>
<td>0 days 0 hr 0 min ago</td>
</tr>
<tr>
<td>Error Code: A8-1201</td>
</tr>
<tr>
<td>Restriction in exhaust pipe. Check exhaust pipe and termination for blockage.</td>
</tr>
<tr>
<td>Press the Advanced button for</td>
</tr>
</tbody>
</table>

### FAULT HISTORY

**DESCRIPTION/ACTION**
Press "Fault History" from the Main Menu to enter this menu. This menu contains non adjustable operational information. Use the Slidebar to navigate the menu.

This menu contains a list of the last nine (9) Fault and Alert messages with a time stamp. The newest event will replace the oldest. Faults will clear after 30 days.

Press the Fault to view details for each Fault or Alert message stored.

<table>
<thead>
<tr>
<th>DISPLAY</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Fault History</strong></td>
</tr>
<tr>
<td>1: Upper Temp Probe (Open) (47) &gt; 0 days 2 hrs 37 mins ago</td>
</tr>
<tr>
<td>2: Hardware Failure (1A) &gt; 0 days 2 hrs 37 mins ago</td>
</tr>
<tr>
<td>3: Upper Temp Probe (Open) (47) &gt; 0 days 2 hrs 40 mins ago</td>
</tr>
</tbody>
</table>

### FAULT OCCURRENCE

**DESCRIPTION/ACTION**
Press Fault Occurrence from the Main Menu to enter this menu. This menu contains non adjustable operational information. Use the Slidebar to navigate the menu.

This menu contains a running total of how many times each Fault condition has occurred since the water heater was first installed.

**NOTE:** Historical data is stored in the configuration key. If this "key" is replaced during servicing the historical data will be lost. The data stored in the new configuration key will no longer reflect the entire history of the water heater.

### RESTORE FACTORY DEFAULTS

**DESCRIPTION/ACTION**
Press Restore Factory Defaults from the Main Menu to enter this menu.

To restore the adjustable user settings to their factory default settings press "YES." The display will show text confirming the factory default settings have been restored.

Press NO to exit the Restore Factory Defaults menu.

<table>
<thead>
<tr>
<th>DISPLAY</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Restore Defaults</strong></td>
</tr>
<tr>
<td>Are you sure you want to restore the system to the factory defaults?</td>
</tr>
<tr>
<td>Yes</td>
</tr>
</tbody>
</table>
SERVICE CONTACT INFORMATION

The control system has a discrete menu that installing contractors and/or service agents can access to enter contact information for their customers. This contact information will be displayed with all fault and alert messages.

<table>
<thead>
<tr>
<th>DESCRIPTION/ACTION</th>
<th>DISPLAY</th>
</tr>
</thead>
</table>
| From the Desktop Screen (see Figure 59 on page 44) press and hold down the middle (unmarked) Operational Button for 30 seconds and then release it. It is located between the "MENU" and "HELP" buttons. This will launch a discrete menu where personalized contact information can be entered. Using the Sidebar select (highlighted in black) the "Show Contact" menu item. Press "ACCEPT" to activate the adjustment mode for this parameter. | **Contact Information**

Show Contact            No >
Change Contact Name   >
Change Contact Phone   >
Current Contact Info:  
(000) 000-0000
                                          |
                                          |
                                          BACK   HELP |

Press the "*" and "." Buttons to change the setting from "No" to "Yes" and press "ACCEPT" to save the new setting.

**NOTE:** The Access Code at the bottom of the Service Contact Information screen is for manufacturing engineering purposes only. There are no user settings or information accessed through this menu item.

Press the "Change Contact Name" to enter this menu.

Press the "*", ",", ",", and ">" icons to enter your name or the name of your company.

When finished press "ACCEPT" to save the new Contact Name. The control system will return to the discrete menu.

Follow these same instructions to change the Contact Phone Number.

When the new Contact Name and Contact Phone number have both been updated, press "BACK" to return to the Desktop screen.

| **Contact Information** |

Show Contact            Yes >
Change Contact Name   >
Change Contact Phone   >
Current Contact Info:  
(000) 000-0000
                                          |
                                          |
                                          BACK   HELP |

| **Change Contact Name** |

^ +
= -

**Contact Information**

Show Contact            Yes >
Change Contact Name   >
Change Contact Phone   >
Current Contact Info:  
YOURCOMPANYNAMEHERE
(123) 456-7890
                                          |
                                          |
                                          BACK   HELP |

(continued on the next page)
PRIOR TO START UP

Installation and start up of this water heater requires abilities and skills equivalent to that of a licensed tradesman in the field involved, see Qualifications on page 6.

DO NOT USE THIS APPLIANCE IF ANY PART HAS BEEN EXPOSED TO FLOODING OR WATER DAMAGE. Immediately call a qualified service agency to inspect the appliance and to make a determination on what steps should be taken next.

If the unit is exposed to the following, do not operate heater until all corrective steps have been made by a qualified service agency:
1. External fire.
2. Damage.
3. Firing without water.

Light the water heater in accordance with the Lighting and Operation Instruction label on the water heater and in this manual on page 53.

The water heaters covered by this manual are equipped with an electronic control system (see page 44) which automatically sequences the Combustion Blower, pre and post purging of the combustion chamber, the spark generator, the 24 VAC Gas Valve, Main Burner ignition, and flame sensing. The control system will lock out after three unsuccessful ignition attempts.

Before attempting start up, thoroughly study and familiarize yourself with the exact Sequence Of Operation, see the written Sequence Of Operation on page 56 and the Sequence Of Operation Flow Chart on page 57.

Be certain that the water heater is full of water, that air is purged from the gas and water lines and that there are no leaks in the gas and water lines. Ensure all inlet water valves are open.

FILLING THE WATER HEATER

Follow these steps to fill the water heater prior to start up.
4. Close the heater drain valve.
5. Open a nearby hot water faucet to permit the air in the system to escape.
6. Fully open the cold water inlet valve allowing the piping and water heater to fill with water.
7. Close the hot water faucet opened in Step 2 as water starts to flow.

INITIAL START UP

REQUIRED TEST EQUIPMENT

- One U-tube manometer, recommended ranges; 0-14" W.C. (0–3.5 kPa) and 0-35" W.C. (0-8.7 kPa) or pressure gauges.
- One digital manometer can be used in place of U-tube manometers or pressure gauges. Recommended ranges; -14.00 to + 14.00" W.C. (0-3.5 kPa) resolution 0.01" W.C. and 0-35" W.C. (0-8.7 kPa) resolution 0.10" W.C.

NOTE: All test equipment must be acclimated to ambient temperature before calibration and use.

PREPARATION

1. Using the control system menus, change the Operating Set Point to the lowest temperature setting, see Operating Set Point And Differential Adjustment on page 47.
2. Turn the water heater’s Enable/Disable switch to the “Disable” position.
3. Close the Main Gas Shut Off Valve, see Figure 47 on page 39.
4. Wait five (5) minutes for any residual gas to clear.
5. Connect manometer to the supply gas pressure port on the gas valve see Figure 53.

On the water heaters covered by this manual there are test ports for supply and manifold gas pressure readings on the gas valve. Using a small flat tip pocket screw driver - open the needle valve inside the supply gas pressure test port one full turn only; turn the needle valve screw counter-clockwise to open the valve. Slide the manometer sensing tube over the top of the test port, see Figure 53.

6. Open the Main Gas Shutoff Valve.
7. Measure and record the supply gas pressure, this is a “static” supply gas pressure reading; while the water heater is not firing. Adjust supply gas pressure as necessary, see Supply Gas Pressure Adjustment on page 54.

NOTE: The manometer tubing should be purged before taking any readings.
FOR YOUR SAFETY READ BEFORE LIGHTING

**WARNING:** If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

**BEFORE OPERATING:** ENTIRE SYSTEM MUST BE FILLED WITH WATER AND AIR PURGED FROM ALL LINES.

A. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. **Do not try to light the burner by hand.**

B. **BEFORE OPERATING** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

**WHAT TO DO IF YOU SMELL GAS**
- Do not try to light any appliance.
- Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- **Do not** try to light any appliance.
- If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to push in the control buttons. Never use tools. If the control buttons will not push in, don't try to repair them, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water. Immediately contact a qualified installer or service agency to replace a flooded water heater. Do not attempt to repair the unit. It must be replaced!

**OPERATING INSTRUCTIONS**

<table>
<thead>
<tr>
<th>Menu Options</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Tank Temperature</strong></td>
</tr>
<tr>
<td><strong>Operating Set Point</strong></td>
</tr>
<tr>
<td><strong>Status:</strong> Standby</td>
</tr>
</tbody>
</table>

**ENABLE/DISABLE SWITCH**

1. **STOP! Read the safety information above on this label.**
2. Set the Enable/Disable switch on the control panel to the Enable position.
3. Set the thermostat to the lowest setting.
4. Set the Enable/Disable switch on the control panel to the Disable position.

**TO TURN OFF GAS TO APPLIANCE**

1. Set the thermostat to the lowest setting.
2. Set the Enable/Disable switch on the control panel to the Disable position.
3. Turn off all electrical power to the appliance if service is to be performed.
Supply gas pressure shall be measured while the water heater is not firing (static pressure) AND while the water heater is firing at full capacity (dynamic pressure).

If the supply gas pressure to the water heater is not between the required minimum and maximum values given in Table 4 on page 10 adjust the supply gas regulator as necessary. Adjust the supply gas regulator(s) per the regulator manufacturer’s instructions to achieve the required “static” and “dynamic” supply gas pressure.

**Multiple Appliance Installations:**

In multiple water heater installations or in installations where the installed water heater(s) share a common gas supply main with other gas fired appliances; the supply gas pressures shall be measured at each water heater with all gas fired appliances connected to a common main firing at full capacity.

On multiple water heater installations the supply gas line regulators shall be adjusted to provide gas pressure to each water heater within the minimum and maximum supply pressure requirements listed in Table 4 on page 10 with all gas fired appliances connected to a common gas main firing at full capacity.

**NOTE:** A pressure drop of more than 1.5” W. C. (0.37 kPa) when the Main Burner ignites is an indication of an inadequate supply of gas and can lead to ignition failure, rough starts and/or rough operation. If a drop of more than 1.5” W. C. (0.37 kPa) in supply gas pressure occurs when the Main Burner ignites, ensure the supply gas lines and regulator(s) are properly sized and installed. See the requirements for Supply Gas Regulator and Supply Gas Line on page 13. See Supply Gas Line Installation on page 39 and Supply Gas Regulator on page 13. Ensure all requirements and installation instructions are maintained.

**CHECKING THE FIRING RATE**

Follow these instructions to determine the actual firing rate of the water heater:

**NOTE:** The heaters covered by this manual are capable of modulating their firing rate. The firing rate should be checked with the heater operating at it's full firing rate.

1. Ensure there are no other gas fired appliances connected to the gas meter firing during this test.
2. Contact the gas supplier to determine the heating value, in Btu per cubic foot, of the gas supply.
3. Start the water heater and ensure it is firing.
4. Locate the gas meter serving the water heater.
5. Time how long (in seconds) it takes for one cubic foot of gas to be used while the water heater is firing with a stop watch.
6. Use the formula below to “clock” the gas meter and determine the actual firing rate of the water heater based on the heating value (Btu per cubic foot) of the gas supply:

\[
\frac{3600}{T} \times H = \text{Btu/hr}
\]

**Example:**

\[
\frac{3600}{12.6} \times 1050 = 300,000 \text{ Btu/hr (87.9 kW)}
\]

- 3600 = seconds in one hour.
- \(T\) = time, in seconds, to burn one cubic foot of gas.
- \(H\) = heating value of gas in Btu per cubic foot.
- Btu/hr = actual firing rate of the water heater.

**NOTE:** 1050 Btu per cubic foot is a standard value for natural gas. Standard propane gas Btu content is 2500 Btu per cubic foot. Btu values may change in certain areas and at high elevations. Check with the local gas utility company.

**TO TURN OFF GAS SUPPLY**

1. Change the Operating Set Point to the lowest temperature setting, see Operating Set Point And Differential Adjustment on page 47.
2. When the water heater has completed its shut down sequence and enters the standby mode, turn the water heater’s Enable/Disable switch to the “Disable” position. When in the “Disable” position the switch only removes electrical power from the gas valve so that water heating is disabled. The display, CCB, and other electrical components will still be energized and the display will read “Water Heating Disabled”.
3. Close the Main Gas Shutoff Valve, see Figure 47 on page 39.
The water heaters covered by this manual are certified for use without modification for altitudes up to 10,100 feet. Most gas utility companies de-rate their gas for high altitudes, making it unnecessary to install high altitude orifices.

**NOTE:** The actual firing rate of the water heater must not exceed the input rating on the water heater’s rating label under any circumstances.

**NOTE:** Due to the input rating reduction at high altitudes, the output rating of the water heater is also reduced and should be compensated for in the sizing of the equipment.

*HIGH ALTITUDE INSTALLATIONS*

### WARNING

**Fire and Explosion Hazard**
- Under no circumstances should the input exceed the rate shown on the water heater’s rating label.
- Overfiring could result in fire or explosion.
- Gas and carbon monoxide detectors are available.

### WARNING

**Breathing Hazard - Carbon Monoxide Gas**
- Under no circumstances should the input exceed the rate shown on the water heater’s rating label.
- Overfiring could result in damage to the water heater and sooting.
- Gas and carbon monoxide detectors are available.

Breathing carbon monoxide can cause brain damage or death. Always read and understand instruction manual.
INSTALLATION CHECKLIST

The list below represents some of the most critical installation requirements that, when overlooked, often result in operational problems, down time and needless parts replacement. This is not a complete list. Before performing any troubleshooting procedures use the list below to check for installation errors. Costs to correct installation errors are not covered under the limited warranty. Ensure all installation requirements and instructions in this manual have been maintained and followed.

WATER HEATER LOCATION
1. Ensure proper clearances to combustibles are maintained and there is sufficient room to service the water heater. See Clearances on page 11.
2. Ensure the area is free of corrosive elements and flammable materials. See the instructions on page 16.

VENTING
1. Ensure the intake air and/or vent (exhaust) piping is the correct size for the installed length. See Venting Requirements on page 22.
2. Ensure the maximum equivalent feet of pipe has not been exceeded for the intake air and/or vent pipe. See Table 7-PVC/CPVC and Polypropylene on page 22.
3. Ensure the maximum number of elbows has not been exceeded in the intake air and/or vent pipe. See Venting Requirements on page 22.
4. Ensure the intake air screen is removed from the intake air connection on the water heater when installing the water heater in a Direct Vent configuration. See Figure 17 on page 24.
5. Ensure all exterior clearances for the intake air, vent, concentric, and low profile terminations are maintained. See Vertical Termination Installation on page 24, Sidewall Termination Installation on page 26, Concentric Termination Installation on page 29, Low Profile Termination Installation on page 33. These clearances and those cited by local and national codes must be maintained.

GAS SUPPLY AND PIPING
1. Ensure a supply gas regulator has been installed for each water heater. See the requirements for a Supply Gas Regulator on page 13.
2. Ensure the supply gas line to each water heater meets the minimum supply gas line size requirements. See the requirements for the Supply Gas Line on page 13 and the installation instructions on page 39 and 40.

CONDENSATE DRAIN
Ensure the condensate drain is properly connected to the exhaust elbow on the water heater with a water trap to prevent vent gases from escaping into the installed space and draining freely to a suitable floor drain. See Figure 9 on page 16 and Condensate Drain Installation on page 38.

ELECTRICAL CONNECTIONS
1. Ensure the power supply connections to the water heater are polarity correct. See the requirements for the Power Supply on page 13 and Electrical Wiring on page 40.
2. Ensure the water heater is properly grounded. Flame sensing requires an adequate earth ground. If the water heater is not properly grounded it will cause Ignition Failure.

SEQUENCE OF OPERATION

Read the Sequence of Operation below before attempting to correct any operational problems. Refer to the Features And Components section beginning on page 7 for the location of various water heater components described below. See the Sequence Of Operation Flow Chart on page 57 also.

1. When the control system is first powered, during boot up, it will display water heater model information during initialization. After a few moments the control system LCD which is part of the UIM (user interface module) will display the default screen known as the "Desktop" screen.
2. If the control system determines that the actual water temperature inside the tank is below the programmed Operating Set Point minus the Differential setting, a heating cycle is activated.
3. The control system then performs selected diagnostic system checks. This includes confirming the low gas pressure, blocked exhaust, blocked intake and ECO (energy cut out) switch contacts are closed.
4. If all diagnostic checks are successfully passed, the control system energizes the Combustion Blower for pre-purge.
5. The control system energizes the spark ignition control.
6. The control system energizes the 24 VAC Gas Valve allowing gas to flow to the Main Burner.
7. The control system monitors the flame sensor to confirm a flame is present at the Main Burner. If a flame is not verified during the ignition trial period the control system will try for ignition up to two more times. If flame can not be verified after three trials for ignition, the control system will lock out and display the "Ignition Failure" Fault message.
8. If a flame is verified, the control system will de-energize the Spark Ignition Control and enter the heating mode where it will continue heating the water until the Operating Set Point is reached. At this point, the control system will de-energize the 24 VAC Gas Valve and enter the post-purge cycle (approximately 30 seconds).
9. The water heaters covered by this manual are capable of modulating their firing rate. The firing rate is dictated by the hot water draw and various other temperature limitations.
10. The Combustion Blower will run for the duration of the post-purge cycle to purge the water heater of all combustion gases. When the post-purge cycle is complete, the blower is de-energized and will coast to a stop.
11. The control system now enters the standby mode while continuing to monitor the internal storage tank water temperature and the state of other system devices. If the tank temperature drops below the Operating Set Point minus the Differential setting, the control will automatically return to Step 2 and repeat the operating cycle.
Sequence is shown with Enable/Disable Switch in the Enable position

If tank temperature drops below Operating Set Point minus Differential setting a heating cycle is activated

Control System performs diagnostic checks
Normal State of all pressure switches and ECO are checked
Pressure switches and ECO are verified closed

Combustion Blower is energized
Pre-Purge cycle

Spark Ignition Control is energized.

24 VAC Gas Valve is energized
gas flows to Main Burner

Is flame sensed at the Main Burner?
(control system monitors the flame sensor)

Water is heated to set point

24 VAC Gas Valve de-energized

Post-Purge cycle

Water heater goes into standby mode

24 VAC Gas Valve de-energized

Inter-Purge cycle

Retries up to two more times

Control System Locks Out
"Ignition Failure"
Fault Msg is displayed

Control System Locks Out
Displays Fault Msg

Figure 54
OPERATIONAL PROBLEMS

WARNING
Read and understand this instruction manual and the safety messages herein before installing, operating or servicing this water heater. Failure to follow these instructions and safety messages could result in death or serious injury. This manual must remain with the water heater.

This section of the manual is intended to be an aid in correcting common operational problems, it is not all inclusive. The installer may be able to observe and correct certain problems which might arise when the water heater is first put into operation or when it is re-fired after a prolonged shutdown. However, only qualified service agents, as defined in Qualifications on page 6, using appropriate test equipment, should perform any service procedures on the water heater.

NOTE: Call the technical support phone number listed on the back cover of this manual for further technical assistance or to locate a qualified service agent in your area.

INSTALLATION ERRORS
Operational problems on new installations are often the result of installation requirements that have been overlooked rather than failed components. IE: A "Low Gas Pressure" Fault condition is most often caused by low supply gas pressure rather than a defective Low Gas Pressure switch. Rough starting and rough operation are often caused by undersized supply gas lines and/or the absence of a supply gas regulator at the water heater.

Prior to performing any operational checks inspect the water heater installation to ensure all installation requirements and instructions have been maintained and followed. See the Installation Checklist on page 56.

NOTE: Costs to correct installation errors are not covered under the limited warranty.

ROUGH STARTING, ROUGH OPERATION

WARNING
Fire and Explosion Hazard
• Do not use water heater with any gas other than the gas shown on the rating label.
• Excessive gas pressure to gas valve can cause serious injury or death.
• Turn off gas lines during installation.
• Contact a qualified installer or service agency for installation and service.

• Undersized supply gas line (low volume of supply gas) - see Supply Gas Line on page 13.
• Supply gas regulator is not installed per installation requirements (erratic gas supply volume/pressures) - see Supply Gas Regulator on page 13.
• Excessive supply gas pressure - see Table 4 on page 10 and Supply Gas Pressure Adjustment on page 54.
• Vent (exhaust) gas recirculation at the vent and intake air pipe terminations on Direct Vent installations - see Direct Vent Installation on page 23.
• Excessive equivalent lengths of intake air and/or vent (exhaust) piping installed - see Venting Requirements on page 22.
• Debris clogging/blocking the intake air screen(s) - see Figure 17 on page 24 and Figure 22 on page 26.
• Debris clogging/blocking the Main Burner - see Figure 2 on page 7.

MOMENTARY IGNITION

CAUTION
Burn Hazard
• The combustion chamber and burner sleeve and housing become very hot during operation.
• Do not reach into the burner housing or combustion chamber if the water heater is still hot.
• Allow the water heater to cool and always use gloves when handling the main burner.

If the Main Burner ignites momentarily but does not sustain ignition allow the water heater to try to ignite up to two more times until control system locks out and the Ignition Failure Fault message is displayed on the control system’s LCD. If the water heater is experiencing rough starts - see Rough Starting, Rough Operation on this page. For momentary ignition problems without rough starting check the following:

• Undersized supply gas line (low volume of supply gas) - see Supply Gas Line on page 39.
• Supply gas regulator is not installed per installation requirements (erratic gas supply volume/pressures) - see Supply Gas Regulator on page 13.
• See the list of possible causes and things to check and repair for the Ignition Failure Fault message on page 60.
• Debris clogging/blocking the intake air screen(s) - see Figure 17 on page 24 and Figure 22 on page 26.
• Debris clogging/blocking the Main Burner - see Figure 2 on page 7.

NOT ENOUGH OR NO HOT WATER

• No power to the water heater, check breaker or fuses.
• Enable/Disable switch in "Disabled" position. Set to "Enable" to allow unit to operate.
• Hot water supply valve(s) to fixtures closed.
• Operating Set Point is set too low, Differential setting is set too high. See Control System Operation on page 44.
• Tank Probe Offset is causing the heating cycles to terminate prematurely - see Temperatures Menu (cont) on page 48.
• The heating capacity of the water heater has been exceeded, the water heater is unable to meet demand.

NOT ENOUGH OR NO HOT WATER

• No power to the water heater, check breaker or fuses.
• Enable/Disable switch in "Disabled" position. Set to "Enable" to allow unit to operate.
• Hot water supply valve(s) to fixtures closed.
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• Tank Probe Offset is causing the heating cycles to terminate prematurely - see Temperatures Menu (cont) on page 48.
• The heating capacity of the water heater has been exceeded, the water heater is unable to meet demand.

INSTALLATION ERRORS
Operational problems on new installations are often the result of installation requirements that have been overlooked rather than failed components. IE: A "Low Gas Pressure" Fault condition is most often caused by low supply gas pressure rather than a defective Low Gas Pressure switch. Rough starting and rough operation are often caused by undersized supply gas lines and/or the absence of a supply gas regulator at the water heater.

Prior to performing any operational checks inspect the water heater installation to ensure all installation requirements and instructions have been maintained and followed. See the Installation Checklist on page 56.

NOTE: Costs to correct installation errors are not covered under the limited warranty.

ROUGH STARTING, ROUGH OPERATION

WARNING
Fire and Explosion Hazard
• Do not use water heater with any gas other than the gas shown on the rating label.
• Excessive gas pressure to gas valve can cause serious injury or death.
• Turn off gas lines during installation.
• Contact a qualified installer or service agency for installation and service.

• Undersized supply gas line (low volume of supply gas) - see Supply Gas Line on page 13.
• Supply gas regulator is not installed per installation requirements (erratic gas supply volume/pressures) - see Supply Gas Regulator on page 13.
• Excessive supply gas pressure - see Table 4 on page 10 and Supply Gas Pressure Adjustment on page 54.
• Vent (exhaust) gas recirculation at the vent and intake air pipe terminations on Direct Vent installations - see Direct Vent Installation on page 23.
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• Debris clogging/blocking the intake air screen(s) - see Figure 17 on page 24 and Figure 22 on page 26.
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MOMENTARY IGNITION

CAUTION
Burn Hazard
• The combustion chamber and burner sleeve and housing become very hot during operation.
• Do not reach into the burner housing or combustion chamber if the water heater is still hot.
• Allow the water heater to cool and always use gloves when handling the main burner.

If the Main Burner ignites momentarily but does not sustain ignition allow the water heater to try to ignite up to two more times until control system locks out and the Ignition Failure Fault message is displayed on the control system’s LCD. If the water heater is experiencing rough starts - see Rough Starting, Rough Operation on this page. For momentary ignition problems without rough starting check the following:

• Undersized supply gas line (low volume of supply gas) - see Supply Gas Line on page 39.
• Supply gas regulator is not installed per installation requirements (erratic gas supply volume/pressures) - see Supply Gas Regulator on page 13.
• See the list of possible causes and things to check and repair for the Ignition Failure Fault message on page 60.
• Debris clogging/blocking the intake air screen(s) - see Figure 17 on page 24 and Figure 22 on page 26.
• Debris clogging/blocking the Main Burner - see Figure 2 on page 7.

NOT ENOUGH OR NO HOT WATER

• No power to the water heater, check breaker or fuses.
• Enable/Disable switch in "Disabled" position. Set to "Enable" to allow unit to operate.
• Hot water supply valve(s) to fixtures closed.
• Operating Set Point is set too low, Differential setting is set too high. See Control System Operation on page 44.
• Tank Probe Offset is causing the heating cycles to terminate prematurely - see Temperatures Menu (cont) on page 48.
• The heating capacity of the water heater has been exceeded, the water heater is unable to meet demand.

NOT ENOUGH OR NO HOT WATER

• No power to the water heater, check breaker or fuses.
• Enable/Disable switch in "Disabled" position. Set to "Enable" to allow unit to operate.
• Hot water supply valve(s) to fixtures closed.
• Operating Set Point is set too low, Differential setting is set too high. See Control System Operation on page 44.
• Tank Probe Offset is causing the heating cycles to terminate prematurely - see Temperatures Menu (cont) on page 48.
• The heating capacity of the water heater has been exceeded, the water heater is unable to meet demand.
• Colder incoming water temperature lengthening the time required to heat water to desired temperature.
• Hot water piping leaks, open faucets, water heater drain valve leaking or open.
• Sediment or lime scale accumulation may be affecting water heater operation. See Maintenance on page 62 for sediment and lime scale removal procedures.
• Water heater not firing at full input rating. Check actual firing rate of the water heater, see instructions on page 54. Note that the water heaters covered by this manual are capable of modulating their firing rate. The firing rate is dictated by the hot water draw and various other temperature limitations.

WATER IS TOO HOT
• Operating Set Point is set too high. See Operating Set Point And Differential Adjustment on page 47.
• If installed check Thermostatic Mixing Valve settings.
• Tank Probe Offset setting improperly set - see Temperatures Menu (cont) on page 48.
• Improper water piping - see diagrams beginning on page 68.

NOISY OPERATION
• Sediment or lime scale accumulations can cause rumbling and pounding noises during heating cycles. See the Maintenance section of this manual beginning on page 62 for sediment and lime scale removal procedures.
• Normal operating noise of electrical components; Combustion Blower, transformer hum, relay contact closure.

WATER LEAKAGE IS SUSPECTED
• Ensure the water heater drain valve is tightly closed.
• Check cleanout opening for leaks - see Figure 4 on page 9.
• Check inlet/outlet water connections and system piping.
• Check the Temperature-Pressure Relief Valve.
  • Excessive water temperature.
  • Excessive water pressure.
  • Defective Temperature-Pressure Relief Valve.

NOTE: Excessive water pressure is the most common cause of Temperature-Pressure Relief Valve leakage. Excessive water system pressure is most often caused by "thermal expansion" in a "closed system." See Thermal Expansion and Closed Water Systems on page 14. The Temperature-Pressure Relief Valve is not intended for the constant relief of thermal expansion.

Temperature-Pressure Relief Valve leakage due to pressure build up in a closed system that does not have a thermal expansion tank installed is not covered under the limited warranty. Thermal expansion tanks must be installed on all closed water systems.

REPLACEMENT PARTS
Replacement parts may be ordered from the manufacturer, authorized service agencies or distributors. When ordering parts be sure to have the complete water heater Model Number, Serial Number and Series Number available. This information can be found on the rating label affixed to the water heater.

Refer to the parts list included with the water heater from the factory for more information or call the parts department or technical support phone number listed on the back cover of this manual for further assistance.

FAULT AND ALERT CONDITIONS

FAULT CONDITIONS
When the control system declares a Fault condition it will display a Fault message on the control system's LCD with an exclamation "!" mark. The control system will lock out and disable heating operation until the condition is corrected. The water heater must be serviced by a qualified service agent before operation can be restored.

ALERT CONDITIONS
When the control system declares an Alert condition it will display an Alert message on the control system's LCD with a question "?" mark. The water heater will continue to operate during an Alert condition but the water heater must be serviced by a qualified service agent as soon as possible.

RESETTING CONTROL SYSTEM LOCK OUTS
To reset the control system from a lock out condition; turn the electrical power supply off for approximately 20 seconds and then back on. Keep in mind; if the condition that caused the Fault has not been corrected, the control system will continue to lock out.

DIAGNOSTIC CHECKS

![WARNING]

Electrical Shock Hazard

• Turn off power at the branch circuit breaker serving the water heater before performing any service.
• Label all wires prior to disconnecting when performing service. Wiring errors can cause improper and dangerous operation.
• Verify proper operation after servicing.
• Failure to follow these instructions can result in personal injury or death.

The following section, Fault And Alert Messages on page 60 and 61, lists some of the messages the control system will display on the LCD when there are operational problems. This is not a complete list. Along with each of the Fault and Alert messages described there will be a list of possible causes and things to check and repair.

Only qualified service agents, as defined in Qualifications on page 6, using appropriate test equipment, should perform any service procedures on the water heater.

NOTE: If you are not qualified and licensed or certified as required by the authority having jurisdiction to perform a given task do not attempt to perform any of the diagnostic or service procedures described in the following section.

If you do not understand the instructions in the following section do not attempt to perform any procedures.

Call the technical support phone number listed on the back cover of this manual for further technical assistance or to locate a qualified service agent in your area.

![WARNING]

Jumping out control circuits or components can result in property damage, personal injury or death.

• Service should only be performed by a qualified service technician using proper test equipment.
• Altering the water heater controls and/or wiring in any way could result in permanent damage to the controls or water heater and is not covered under the limited warranty.

Any bypass or alteration of the water heater controls and/or wiring will result in voiding the appliance warranty.
**FAULT AND ALERT MESSAGES**

Call the technical support phone number listed on the back cover for further technical assistance or to locate a qualified service agent in your area.

<table>
<thead>
<tr>
<th>POSSIBLE CAUSES - CHECK/REPAIR</th>
<th>DISPLAYED FAULT/ALERT MESSAGE</th>
</tr>
</thead>
</table>
| • Using a manometer, ensure that gas supply pressure is above minimum requirement listed on heater’s data plate and does not drop more than 1.5” W.C. when unit fires.  
• Ensure wire connections to gas valve are clean and tight.  
• Ensure wire connections to flame sensor are clean and tight.  
• Ensure wire connections to spark igniter are clean and tight.  
• Inspect flame sensor, clean/replace as needed.  
• Inspect spark igniter, realign igniter gap as needed  
• Ensure adequate electrical ground to heater. | **Ignition Failure**  
0 days 0 hr 0 min ago  
Error Code: B2-70  
Flame not detected. Clean flame rod. Check gas supply.  
Press the Advanced button for more information |
| • Confirm supply gas is turned on.  
• Using a manometer, ensure the supply gas pressure is above minimum pressure requirement listed on heater’s data plate before and during operation.  
• Ensure wire connections to gas pressure switch are clean and tight.  
• If all above conditions are met, replace gas pressure switch. | **Low Gas Pressure**  
0 days 0 hr 0 min ago  
Error Code: A6-501  
Low Gas Pressure  
Press the Advanced button for more information |
| • If Blocked Exhaust error occurs when blower is running, check for restrictions in exhaust pipe, including exhaust elbow, condensate drain, and outside termination. Also check exhaust pipe installation (size/length) per manual.  
• If Blocked Exhaust error occurs before blower runs, make sure pressure switch connections are clean and tight. Check pressure switch continuity/resistance. Switch should be closed (continuity/0 ohms). Replace switch if open (no continuity).  
• Other possible causes: high wind conditions and excessive negative air pressure in building. | **Blocked Air Intake**  
0 days 0 hr 0 min ago  
Error Code: A7-1201  
Restriction in air intake. Check intake pipe and termination for blockage.  
Press the Advanced button for... |
**FAULT AND ALERT MESSAGES (CONT)**

Call the technical support phone number listed on the back cover for further technical assistance or to locate a qualified service agent in your area.

<table>
<thead>
<tr>
<th>POSSIBLE CAUSES - CHECK/REPAIR</th>
<th>DISPLAYED FAULT/ALERT MESSAGE</th>
</tr>
</thead>
</table>
| • If Blocked Intake error occurs before blower runs, make sure pressure switch connections are clean and tight. Check pressure switch continuity/resistance. Switch should be closed (continuity/0 ohms). Replace switch if open (no continuity).<br>• If Blocked Intake error occurs when blower is running, check for restrictions in intake pipe, including intake air connection, outside termination, and inlet condensate drains (if installed).<br>• Other possible causes: High wind conditions, excessive negative air pressure in building. | Blocked Air Intake  0 days 0 hr 0 min ago  
Error Code: A7-1201  
Restriction in air intake. Check intake pipe and termination for blockage.  
Press the Advanced button for BACK ADVANCED |
| • Ensure wire connections to upper temperature probe are clean and tight.  
• Using a thermometer, check the water temperature of the heater.  
• Use a multi-meter and check for continuity between the two red wires of the upper temperature probe.  
• If the two red wires are open (no continuity) and water temperature is below 160°F, replace upper temperature probe.  
• If the water temperature exceeds 195°F, turn off electric power and gas supply and call Tech Support for further instructions. | High Temp Limit Exceeded  0 days 0 hr 0 min ago  
Error Code: A5-401  
Energy Cut Off has shut off water heater due to high tank temperature.  
Press the Advanced button for BACK ADVANCED |
| • Confirm the water heater is full of water.  
• Confirm the powered anode wire connections are tight and free of debris or moisture (i.e. rust, solder, metal pipe shavings).  
• Confirm proper electrical ground to the water heater.  
• Inspect powered anode(s), clean/replace as needed. | No Water  0 days 0 hr 0 min ago  
Error Code: D6-8  
No water detected by Powered Anode.  
The control indicates a problem with the anode protection. By ACCEPT BACK ADVANCED |
# MAINTENANCE

## GENERAL

Keep water heater area clear and free from combustible materials, gasoline, and other flammable vapors and liquids. See Locating The Water Heater on page 11.

Water heater maintenance includes periodic tank flushing and cleaning, and removal of lime scale. The water heater should be inspected and adjusted to maintain proper combustion. See Initial Start Up on page 52. A periodic inspection of the venting system should be made. Where used, water circulating pump(s) should be oiled according to the pump manufacturers recommendations.

## PRECAUTIONS

### CAUTION

Do not operate the water heater if it has been exposed to or exhibits the following:

- Exposed to flooding or water damage.
- External damage.
- Firing without water.
- Sooting.

Do not operate the water heater until all corrective steps have been made by a qualified service technician.

Never operate the water heater without first being certain it is filled with water and a properly sized and rated Temperature-Pressure Relief Valve is installed in the relief valve opening on the water heater. See Temperature-Pressure Relief Valve on page 15.

### WARNING

Explosion Hazard

- Overheated water can cause water tank explosion.
- Properly sized temperature and pressure relief valve must be installed in the opening provided.

Should overheating occur or the gas supply fail to shut off, turn off the Main Gas Shutoff valve. See Figure 47 on page 39.

## MAINTENANCE SCHEDULE

### TABLE 19

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>OPERATION</th>
<th>INTERVAL</th>
<th>REQUIRED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tank</td>
<td>Sediment Removal</td>
<td>Semi Annually</td>
<td>Flushing</td>
</tr>
<tr>
<td>Tank</td>
<td>Lime Scale Removal</td>
<td>Semi Annually</td>
<td>UN-LIME®</td>
</tr>
<tr>
<td>Anode Rods</td>
<td>Inspection Cleaning</td>
<td>Annually</td>
<td>Clean Scale</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Deposits</td>
</tr>
<tr>
<td>T&amp;P Valve</td>
<td>Test Operation</td>
<td>Semi Annually</td>
<td>Test</td>
</tr>
<tr>
<td>Vent System</td>
<td>Inspection</td>
<td>Annually</td>
<td>Termination</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Screens Clean</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Reseal/Repair</td>
</tr>
</tbody>
</table>

## DRAINING AND FLUSHING

It is recommended that the water heater storage tank be drained and flushed every 6 months to reduce sediment buildup. The water heater should be drained if being shut down during freezing temperatures. See Features And Components on page 7 for the location of the water heater components described below.

### DANGER

- Burn hazard.
- Hot water discharge.
- Keep hands clear of drain valve discharge.

To drain the water heater storage tank:

1. Turn the Enable/Disable switch located on the front of the heater to the Disabled position.
2. Turn off the electrical supply to the water heater.
3. Turn off the gas supply at the Main Gas Shutoff Valve if the water heater is going to be shut down for an extended period.
4. Ensure the cold water inlet valve is open.
5. Open a nearby hot water faucet and let the water run until the water is no longer hot.
6. Connect a hose to the water heater drain valve and terminate it to an adequate drain.
7. Close the cold water inlet valve.
8. Open the water heater drain valve and allow all the water to drain from the storage tank.
9. Close the water heater drain valve when all water in the storage tank has drained.
11. If the water heater is going to be shut down for an extended period, the drain valve should be left open.
To Flush the tank perform the following steps:
1. Turn the Enable/Disable switch located on the front of the heater to the Disabled position.
2. Turn off the electrical supply to the water heater.
3. Ensure the cold water inlet valve is open.
4. Open a nearby hot water faucet and let the water run until the water is no longer hot. Then close the hot water faucet.
5. Connect a hose to the drain valve and terminate it to an adequate drain.
6. Ensure the drain hose is secured before and during the entire flushing procedure. Flushing is performed with system water pressure applied to the water heater.
7. Open the water heater drain valve to flush the storage tank.
8. Flush the water heater storage tank to remove sediment and allow the water to flow until it runs clean.
9. Close the water heater drain valve when flushing is completed.
10. Remove the drain hose.
11. Fill the water heater - see Filling The Water Heater on page 52.
12. Turn on the electrical supply to place the water heater back in operation.
13. Allow the water heater to complete several heating cycles to ensure it is operating properly.

FILLING THE WATER HEATER

See Filling The Water Heater on page 52.

SEDIMENT REMOVAL

Waterborne impurities consist of the particles of soil and sand which settle out and form a layer of sediment on the bottom of the tank.

For convenience, sediment removal and lime scale removal should be performed at the same time.

LIME SCALE REMOVAL

When water is heated dissolved minerals in the water such as calcium and magnesium carbonate (lime scale) become less soluble. As the water temperature rises these minerals will precipitate or "fall out" of solution.

The amount of lime scale released from water is in direct proportion to water temperature and usage. The higher the water temperature or water usage, the more lime deposits are dropped out of the water.

Water hardness also affects lime scale accumulation. With the temperature and usage being the same, hard water will release more lime scale than softer water.

Lime scale reduces heating efficiency as it accumulates inside a water heater. Heating transfer surfaces become coated with lime scale deposits which increases fuel costs to operate the water heater. Lime scale deposits can also cause rumbling and pounding noises as air molecules trapped in the lime scale escape when heated. Lime scale accumulation also reduces the life span of water heaters. For these reasons a regular schedule for deliming should be set up.

The depth of lime accumulation in the bottom of the water heater should be measured periodically. Inspect by removing the cleanout cover once every 6 months at first. Deliming maintenance should then be performed based on the time it takes for 1 inch (2.5 cm) of lime to accumulate in the bottom of the water heater.

Sediment and lime scale removal may be accomplished manually through the cleanout opening furnished on the water heater, see Figure 55.

MANUAL LIME SCALE REMOVAL

NOTE: Contact your local distributor or call the parts department phone number on the back cover of this manual to order a new cleanout gasket. Have the new gasket available before removing the cleanout cover.

The cleanout opening is shown in Figure 55. To remove lime scale manually through the cleanout opening proceed as follows:
1. Turn off the electrical supply to the water heater.
2. The water heater must be drained, see Draining And Flushing on page 62, follow the instructions on how to drain the water heater.
3. Remove outer cleanout access panel from lower side of the water heater jacket.
4. Remove the cleanout cover from cleanout opening.
5. Remove lime, scale and/or sediment using care not to damage the glass-lining.
6. Install a new cleanout gasket if required.
7. Reinstall the cleanout cover. Be sure to draw plate up tight by tightening screws securely.
8. Close the water heater drain valve.
10. Turn on the electrical supply to place the water heater back in operation. See Initial Start Up on page 52.
11. Allow the water heater to complete several heating cycles to ensure it is operating properly.
12. Check for water leakage.
13. Reinstall the cleanout access panel.

CHEMICAL LIME SCALE REMOVAL

To dissolve and remove more stubborn lime scale deposits, UN-LIME® Professional Delimer should be used.

UN-LIME® Professional Delimer is an easy to handle patented food grade acid formulated specifically for lime scale removal from all types of water using equipment. Hydrochloric base acids must not be used to delime the water heaters covered in this manual.

Follow the instructions on the UN-LIME® to delime the water heater.

NOTE: Call the parts department phone number on the back cover of this manual to order UN-LIME® Professional Delimer. See Table 20 for part numbers.
TABLE 20

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>100110459</td>
<td>4 - 1 gallon (case)</td>
</tr>
<tr>
<td>100110460</td>
<td>1 - 5 gallon</td>
</tr>
</tbody>
</table>

POWERED ANODE RODS

To insure a long, trouble-free operating life, the water heaters covered in this manual are factory equipped with a powered anode system. The anode rods are of a permanent design and do not need replacing unless damaged. Inspection and cleaning should be performed once a year.

NOTE: Follow the instructions to drain the water heater storage tank on page 62 first. Remove the powered anodes from the water heater by loosening the 3/4" NPT bushing that forms the top of the anodes. Do not disassemble the retaining nut and wire terminal from the top while installed in the water heater, the anode's electrode may fall inside the tank. Remove the entire anode rod from the water heater prior to inspection. Clean the anode rods with a soft cloth and reinstall. Follow the instructions for filling the water heater on page 52 when finished.

DRAIN VALVE AND ACCESS PANELS

The water heaters covered in this manual are equipped with a drain valve, see Features And Components on page 7 for location. The water heaters covered in this manual are also equipped with a cleanout opening for sediment and lime scale removal. See Figure 55 on page 63.

TEMPERATURE-PRESSURE RELIEF VALVE TEST

**DANGER**
- Burn hazard.
- Hot water discharge.
- Keep clear of Temperature-Pressure Relief Valve discharge outlet.

It is recommended that the Temperature-Pressure Relief Valve should be checked to ensure that it is in operating condition every 6 months.

When checking the Temperature-Pressure Relief Valve operation, make sure that (1) no one is in front of or around the outlet of the Temperature-Pressure Relief Valve discharge line, and (2) that the water discharge will not cause any property damage, as the water may be extremely hot. Use care when operating valve as the valve may be hot.

To check the relief valve, lift the lever at the end of the valve several times, see Figure 56. The valve should seat properly and operate freely.

If after manually operating the valve, it fails to completely reset and continues to release water, immediately close the cold water inlet to the water heater and drain the water heater, see Draining And Flushing on page 62. Replace the Temperature-Pressure Relief Valve with a properly rated/sized new one, see Temperature-Pressure Relief Valve on page 15 for instructions on replacement.

WARNING

**Explosion Hazard**
- Temperature-Pressure Relief Valve must comply with ANSI Z21.22-CSA 4.4 and ASME code.
- Properly sized temperature-pressure relief valve must be installed in opening provided.
- Can result in overheating and excessive tank pressure.
- Can cause serious injury or death.

VENT SYSTEM

Examine the vent system once a year. Points of inspection are as follows:

1. Check for obstructions and/or deterioration of the intake air and/or vent piping and the intake air and vent terminations. Replace immediately where needed.
2. The debris screens in the intake air and vent terminations should be cleaned of foreign material and soot. See Figure 22 on page 26.

NOTE: Do not reach inside the vent termination when the heater is in operation.
3. Check all vent system connections for leakage and repair or reseal as necessary.
CCB - CENTRAL CONTROL BOARD LAYOUT

Figure 57
Figure 58
CIRCULATING PUMP WIRING DIAGRAM
STORAGE TANK OR BUILDING RECIRCULATION

NOTE: USE SEPARATE 120 VAC POWER SUPPLY FOR PUMP CIRCUIT. DO NOT SHARE POWER WITH APPLIANCE AS THIS MAY CAUSE ELECTRICAL LINE NOISE AND LEAD TO ERRATIC CONTROL SYSTEM OPERATION.

Figure 59

CIRCULATING PUMP WIRING DIAGRAM
DISHWASHER LOOP WITH TOGGLE SWITCH

NOTE: USE SEPARATE 120 VAC POWER SUPPLY FOR PUMP CIRCUIT. DO NOT SHARE POWER WITH APPLIANCE AS THIS MAY CAUSE ELECTRICAL LINE NOISE AND LEAD TO ERRATIC CONTROL SYSTEM OPERATION.

Figure 60
WATER PIPING DIAGRAMS

Before installation of water piping review the following:
1. See Mixing Valves on page 14.
2. See Dishwashing Machines on page 14.
3. See Temperature-Pressure Relief Valve on page 15.

ONE WATER HEATER, SINGLE TEMPERATURE WITH BUILDING RECIRCULATION

NOTES:
1. Preferred piping method.
2. The temperature and pressure relief valve setting shall not exceed pressure rating of any component in the system.
3. Service valves are shown for servicing unit. However, local codes shall govern their usage.
WATER PIPING DIAGRAMS

Before installation of water piping review the following:

1. See Mixing Valves on page 14.
2. See Dishwashing Machines on page 14.
3. See Temperature-Pressure Relief Valve on page 15.
5. See Water Line Connections on page 41.
6. If a pump is being installed between a water heater and storage tank or on a building recirculation loop wire according to Figure 59 on page 67.
7. If a pump is being installed in a recirculation loop between the water heater and a commercial dishwasher wire according to Figure 60 on page 67.

ONE WATER HEATER, TWO TEMPERATURE WITH HIGH TEMPERAURE LOOP RECIRCULATION WITH BUILDING RECIRCULATION

WARNING: THIS DRAWING SHOWS SUGGESTED PIPING CONFIGURATION AND OTHER DEVICES; CHECK WITH LOCAL CODES AND ORDINANCES FOR ADDITIONAL REQUIREMENTS.

NOTES:
1. Preferred piping method.
2. The temperature and pressure relief valve setting shall not exceed pressure rating of any component in the system.
3. Service valves are shown for servicing unit. However, local codes shall govern their usage.

LEGEND

WARNING: THIS DRAWING SHOWS SUGGESTED PIPING CONFIGURATION AND OTHER DEVICES; CHECK WITH LOCAL CODES AND ORDINANCES FOR ADDITIONAL REQUIREMENTS.

NOTE: Any material, component or vendor change must have prior approval by the applicable product engineering department.
Before installation of water piping review the following:

1. See Mixing Valves on page 14.
2. See Dishwashing Machines on page 14.
3. See Temperature-Pressure Relief Valve on page 15.
5. See Water Line Connections on page 41.
6. If a pump is being installed between a water heater and storage tank or on a building recirculation loop wire according to Figure 59 on page 67.
7. If a pump is being installed in a recirculation loop between the water heater and a commercial dishwasher wire according to Figure 60 on page 67.

**ONE WATER HEATER, SINGLE TEMPERATURE WITH VERTICAL STORAGE TANK FORCED RECIRCULATION WITH BUILDING RECIRCULATION**

**WARNING:** THIS DRAWING SHOWS SUGGESTED PIPING CONFIGURATION AND OTHER DEVICES; CHECK WITH LOCAL CODES AND ORDINANCES FOR ADDITIONAL REQUIREMENTS.

Any material, component or vendor change must have prior approval by the applicable product engineering department.

**NOTES:**
1. Preferred piping method.
2. The temperature and pressure relief valve setting shall not exceed pressure rating of any component in the system.
3. Service valves are shown for servicing unit. However, local codes shall govern their usage.
4. The tank temperature control should be wired to and control the pump between the water heater(s) and the storage tank(s).
5. The water heater’s operating thermostat should be set 5 degrees F higher than the tank temperature control.

**LEGEND**
- **TEMPERATURE & PRESSURE RELIEF VALVE**
- **PRESSURE RELIEF VALVE**
- **CIRCULATING PUMP**
- **TEMPERATURE CONTROL PROBE**
- **CHECK VALVE**
- **DRAIN**
- **FULL PORT BALL VALVE**
- **TEMPERATURE GAGE**
- **WATER FLOW SWITCH**
- **HOT WATER TO FIXTURES**
- **HOT WATER RETURN**
- **ALT. COLD WATER CONNECTION**
- **COLD WATER SUPPLY**
- **EXPANSION TANK**
- **FINISHED FLOOR**
- **PIPE T&P TO OPEN DRAIN**
WATER PIPING DIAGRAMS

Before installation of water piping review the following:
1. See Mixing Valves on page 14.
2. See Dishwashing Machines on page 14.
3. See Temperature-Pressure Relief Valve on page 15.
5. See Water Line Connections on page 41.
6. If a pump is being installed between a water heater and storage tank or on a building recirculation loop wire according to Figure 59 on page 67.
7. If a pump is being installed in a recirculation loop between the water heater and a commercial dishwasher wire according to Figure 60 on page 67.

ONE WATER HEATER, SINGLE TEMPERATURE
WITH HORIZONTAL STORAGE TANK FORCED RECIRCULATION
WITH BUILDING RECIRCULATION

WARNING: THIS DRAWING SHOWS SUGGESTED PIPING CONFIGURATION AND OTHER DEVICES; CHECK WITH LOCAL CODES AND ORDINANCES FOR ADDITIONAL REQUIREMENTS.

ANY MATERIAL, COMPONENT OR VENDOR CHANGE MUST HAVE PRIOR APPROVAL BY THE APPLICABLE PRODUCT ENGINEERING DEPARTMENT.

NOTES:
1. Preferred piping method.
2. The temperature and pressure relief valve setting shall not exceed pressure rating of any component in the system.
3. Service valves are shown for servicing unit. However, local codes shall govern their usage.
4. The tank temperature control should be wired to and control the pump between the water heater(s) and the storage tank(s).
5. The water heater’s operating thermostat should be set 5 degrees F higher than the tank temperature control.
WATER PIPING DIAGRAMS

Before installation of water piping review the following:

1. See Mixing Valves on page 14.
2. See Dishwashing Machines on page 14.
3. See Temperature-Pressure Relief Valve on page 15.
5. See Water Line Connections on page 41.
6. If a pump is being installed between a water heater and storage tank or on a building recirculation loop wire according to Figure 59 on page 67.
7. If a pump is being installed in a recirculation loop between the water heater and a commercial dishwasher wire according to Figure 60 on page 67.

TWO WATER HEATERS, SINGLE TEMPERATURE WITH BUILDING RECIRCULATION

WARNING: THIS DRAWING SHOWS SUGGESTED PIPING CONFIGURATION AND OTHER DEVICES; CHECK WITH LOCAL CODES AND ORDINANCES FOR ADDITIONAL REQUIREMENTS.

ANY MATERIAL, COMPONENT OR VENDOR CHANGE MUST HAVE PRIOR APPROVAL BY THE APPLICABLE PRODUCT ENGINEERING DEPARTMENT.

NOTES:
1. Preferred piping method.
2. The temperature and pressure relief valve setting shall not exceed pressure rating of any component in the system.
3. Service valves are shown for servicing unit. However, local codes shall govern their usage.

LEGEND

- TEMPERATURE & PRESSURE RELIEF VALVE
- TEMPERATURE CONTROL PROBE
- PRESSURE RELIEF VALVE
- DRAIN
- CIRCULATING PUMP
- FULL PORT BALL VALVE
- TEMPERATURE GAGE
- WATER FLOW SWITCH
- CHECK VALVE
WATER PIPING DIAGRAMS

Before installation of water piping review the following:
1. See Mixing Valves on page 14.
2. See Dishwashing Machines on page 14.
3. See Temperature-Pressure Relief Valve on page 15.
5. See Water Line Connections on page 41.
6. If a pump is being installed between a water heater and storage tank or on a building recirculation loop wire according to Figure 59 on page 67.
7. If a pump is being installed in a recirculation loop between the water heater and a commercial dishwasher wire according to Figure 60 on page 67.

THREE WATER HEATERS, SINGLE TEMPERATURE WITH BUILDING RECIRCULATION

WARNING: THIS DRAWING SHOWS SUGGESTED PIPING CONFIGURATION AND OTHER DEVICES; CHECK WITH LOCAL CODES AND ORDINANCES FOR ADDITIONAL REQUIREMENTS.

ANY MATERIAL, COMPONENT OR VENDOR CHANGE MUST HAVE PRIOR APPROVAL BY THE APPLICABLE PRODUCT ENGINEERING DEPARTMENT.

NOTES:
1. Preferred piping method.
2. The temperature and pressure relief valve setting shall not exceed pressure rating of any component in the system.
3. Service valves are shown for servicing unit. However, local codes shall govern their usage.
WATER PIPING DIAGRAMS

Before installation of water piping review the following:

1. See Mixing Valves on page 14.
2. See Dishwashing Machines on page 14.
3. See Temperature-Pressure Relief Valve on page 15.
5. See Water Line Connections on page 41.
6. If a pump is being installed between a water heater and storage tank or on a building recirculation loop wire according to Figure 59 on page 67.
7. If a pump is being installed in a recirculation loop between the water heater and a commercial dishwasher wire according to Figure 60 on page 67.

FOUR WATER HEATERS, SINGLE TEMPERATURE WITH BUILDING RECIRCULATION

WARNING: THIS DRAWING SHOWS SUGGESTED PIPING CONFIGURATION AND OTHER DEVICES; CHECK WITH LOCAL CODES AND ORDINANCES FOR ADDITIONAL REQUIREMENTS.

ANY MATERIAL, COMPONENT OR VENDOR CHANGE MUST HAVE PRIOR APPROVAL BY THE APPLICABLE PRODUCT ENGINEERING DEPARTMENT.

NOTES:
1. Preferred piping method.
2. The temperature and pressure relief valve setting shall not exceed pressure rating of any component in the system.
3. Service valves are shown for servicing unit. However, local codes shall govern their usage.
COMMERCIAL WATER HEATER LIMITED WARRANTY

EFFECTIVE
For 3 Years, in the event of a tank leak, we will repair or, at our discretion, replace the defective water heater.
For 1 Year, in the event of part failure, we will repair or, at our discretion, replace the defective part.
We warrant this product against defects in materials or workmanship as described in this document if installed within the United States or Canada and provided the product remains at its original place of installation.
Warranty coverage begins the date of installation OR the date of manufacture if installation cannot be verified.

WHAT'S COVERED
Subject to these terms, in the event of defect in materials and/or workmanship resulting in a tank leak during the first three years, we will:
- Replace the water heater should the tank leak.
Subject to these terms, in the event of a defect in materials and/or workmanship appearing during the first year, we will:
- Repair or, at our discretion, replace any part of the water heater covered under this limited warranty excluding parts subject to normal maintenance (Example: non-electronic anode rod, filter, etc)
Service/labor, shipping, delivery, installation, handling or any other costs are not covered at any time under this warranty.
Any replacement part or product will be warranted only for the unexpired portion of the original water heater’s limited warranty period.
If an identical model is no longer available due to a change in law, regulation, or standard, we will replace the product with one having comparable capacity and input. In these instances, the owner will have the option of paying the difference between what was paid for the original model and the new model with the additional features, or receiving a refund of the portion of the purchase price, on a pro-rata basis allocable to the unexpired portion of the warranty.

WHAT'S NOT COVERED
- Problems caused by improper: gas supply line sizing, gas type, venting, connections, combustion air, voltage, wiring, or fusing
- Failure to follow applicable codes
- Failure to follow printed instructions
- Abuse, misuse, accident, fire, flood, Acts of God
- Improper installation, sizing, delivery, or maintenance
- Claims related to rust, noise, smell, or taste of water
- Failure to conduct authorized factory start up if required
- Alterations to the water heater
- Non-outdoor heaters installed outdoors
- Damages due to a failure to allow for thermal expansion
- Heat exchanger failure due to lack of adequate/proper supply of water
- Heaters moved from their original location
- Service trips to explain proper installation, use, or maintenance of the product/unit or to describe compliance requirements under applicable codes and regulations
- Charges related to accessing your heater including but not limited to door/wall removal, equipment rental, etc.
- Replacement parts after expiration of this warranty

LIMITATIONS
NOTWITHSTANDING ANYTHING ELSE TO THE CONTRARY, THIS IS YOUR SOLE AND EXCLUSIVE WARRANTY. ALL OTHER WARRANTIES INCLUDING A WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE ARE EXPRESSLY DISCLAIMED. SELLER SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL, PUNITIVE OR OTHER INDIRECT DAMAGES. TOTAL LIABILITY ARISING AT ANY TIME SHALL NOT EXCEED THE PURCHASE PRICE PAID WHETHER BASED ON CONTRACT, TORT, STRICT LIABILITY OR ANY OTHER LEGAL THEORY.

SERVICE INQUIRIES:
For service inquiries call the telephone number listed below. Be prepared to provide the following information:
name, address, and telephone number; the model and serial number of the water heater; proof of installation; and a clear description of the problem.
For your records, fill in the product:
Serial: ___________________ Model: ___________________
U.S. Customers:
A. O. Smith Corporation
500 Tennessee Waltz Parkway
Ashland City, Tennessee 37015
800-527-1953
www.hotwater.com
Canadian Customers:
P. O. Box 310 – 768 Erie Street
Stratford (Ontario) N5A 6T3
800-265-8520

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